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# REAR AXLE

Click on the applicable bookmark to selected the required model year.

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# REAR AXLE

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## GENERAL INFORMATION

The rear axle has the following features.

- D.O.J.-type on the differential side and B.J.-type on the hub side constant velocity joints are featured in the drive shaft.
- Large capacity and high rigidity taper-roller type unit bearing in the wheel bearing is featured.
- The hybrid LSD and differential lock with LSD which benefit driving on muddy and rough roads are featured as an option.
- ABS rotor to detect wheel speed is press-fitted in the drive shaft.

### NOTE

The structure of normal differential and hybrid LSD is basically the same as featured in existing models.

### SPECIFICATIONS

Item		Normal Differential	Hybrid LSD	Differential Lock with LSD
Reduction gear type		Hypoid gear	Hypoid gear	Hypoid gear
Reduction ratio		4.900* <sup>1</sup> , 3.917* <sup>2</sup> , 4.100* <sup>3</sup> , 4.300* <sup>4</sup>	4.900* <sup>1</sup> , 3.917* <sup>2</sup> , 4.100* <sup>3</sup> , 4.300* <sup>4</sup>	4.900* <sup>1</sup> , 3.917* <sup>2</sup> , 4.100* <sup>3</sup> , 4.300* <sup>4</sup>
LSD type		-	Torque sensing + VCU	Torque sensing
Differential gear type (Type × number of gears)	Side gear	Straight bevel gear × 2	Helical gear × 2	Helical gear × 2
	Pinion gear	Straight bevel gear × 2	Long pinion × 4, Short pinion × 4	Long pinion × 4, Short pinion × 4
Number of teeth	Drive gear	49* <sup>1</sup> , 47* <sup>2</sup> , 41* <sup>3</sup> , 43* <sup>4</sup>	49* <sup>1</sup> , 47* <sup>2</sup> , 41* <sup>3</sup> , 43* <sup>4</sup>	49* <sup>1</sup> , 47* <sup>2</sup> , 41* <sup>3</sup> , 43* <sup>4</sup>
	Drive pinion	10* <sup>1</sup> , *3, *4, 12* <sup>2</sup>	10* <sup>1</sup> , *3, *4, 12* <sup>2</sup>	10* <sup>1</sup> , *3, *4, 12* <sup>2</sup>
	Side gear	18	22	22
	Pinion gear	10	7	7
Bearings (Outside diameter × Inside diameter) mm	Side	90.0 × 55.0	90.0 × 55.0	90.0 × 55.0
	Front	68.3 × 30.2	68.3 × 30.2	68.3 × 30.2
	Rear	79.4 × 36.5	79.4 × 36.5	79.4 × 36.5

### NOTE

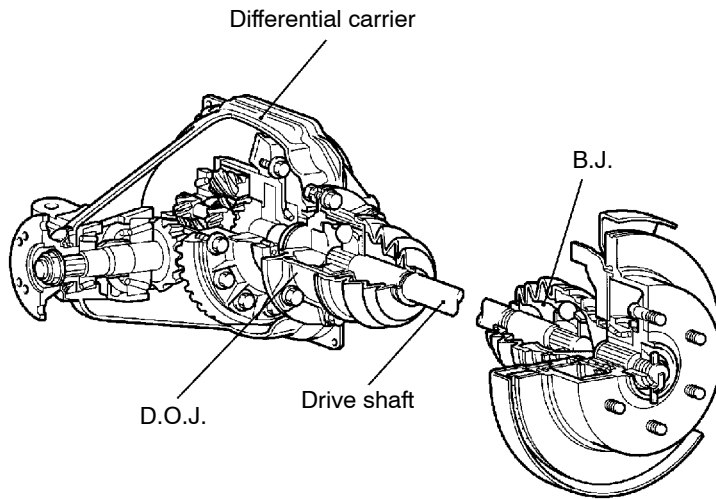
\*1: 4D56

\*2: 4M41-A/T

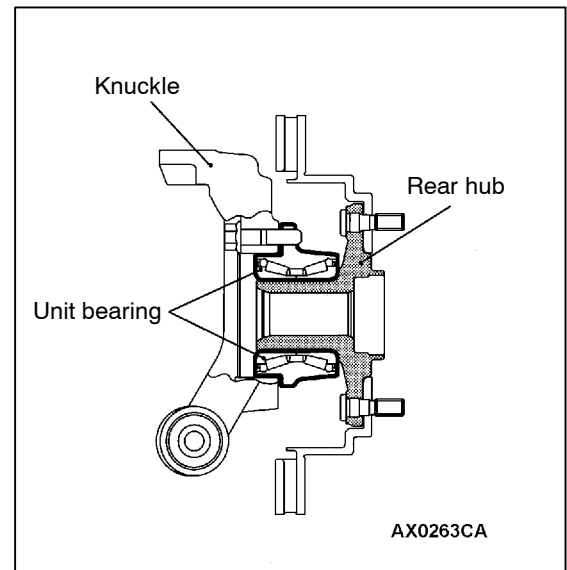
\*3: 4M41-M/T

\*4: 6G74 GDI

## CONSTRUCTION DIAGRAM



AX0262CA



AX0263CA

## SERVICE SPECIFICATIONS

Item			Standard value	Limit
Rear axle total backlash mm			-	5
Wheel bearing rotation starting torque N·m			-	1.76
Wheel bearing axial play mm			-	0
DOJ boot assembly dimension mm	Vehicles without 4M4-M/T		110 ± 3	-
	Vehicles with 4M4-M/T		115 ± 3	-
Rear differential lock air pump pressure kPa			25 – 40	-
Drive gear backlash mm			0.13 – 0.18	-
Drive gear runout mm			-	0.05
Differential gear backlash mm			0 – 0.076	0.2
Drive pinion turning torque N·m	Without oil seal		1.94 – 2.25	-
	With oil seal	Companion flange (oil seal contacting area) with anti-rust agent	2.03 – 2.34	-
		Companion flange (oil seal contacting area) with gear oil applied	2.10 – 2.40	-

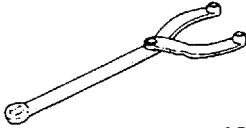
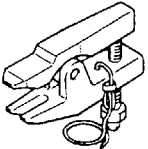
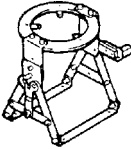

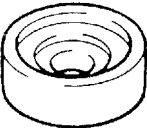
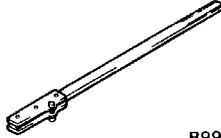
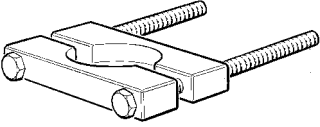


**LUBRICANTS**

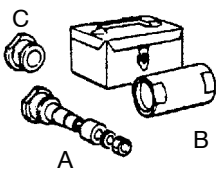
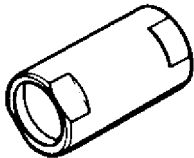
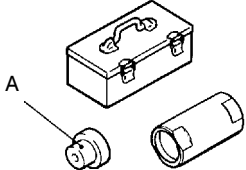


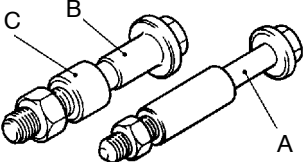


Item	Specified lubricants	Quantity
Rear differential gear oil	Hypoid gear oil API classification GL-5 or higher SAE viscosity No. 90, 80 W	Approx. 1.6 L
B.J. joint	Repair kit grease	245 ± 10 g
D.O.J. joint	Repair kit grease	295 ± 10 g

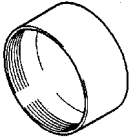
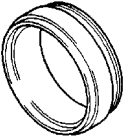
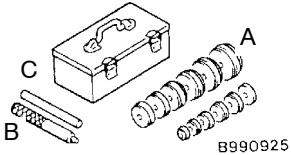
**SEALANTS**

Items	Specified sealants	Remarks
Differential cover	3M ATD Part No. 8661 or equivalent	Semi-drying sealant
Drive gear and differential case mounting part	3M Stud Locking 4170 or equivalent	Anaerobic sealant

# SPECIAL TOOLS

Tool	Number	Name	Use
 B990767	MB990767	Front hub and flange yoke holder	Removal, installation of the drive shaft nut
 B991113	MB991113 or MB990635	Steering linkage puller	Disconnection of ball joint
 B990909	MB990909	Working base	Supporting of the differential carrier
 B990810	MB990810	Side bearing puller	<ul style="list-style-type: none"> <li>Removal of the side bearing inner race</li> <li>Removal of the companion flange</li> </ul>
	MB991407	Differential rear support arbor	Removal of the side bearing inner race
 B990850	MB990850	End yoke holder	<ul style="list-style-type: none"> <li>Removal of the self-locking nut</li> <li>Adjustment of the drive pinion turning torque</li> </ul>
	MD998801	Bearing remover	Removal of the drive pinion rear bearing inner race
	MB991168	Differential oil seal installer	Installation of drive pinion oil seal
 MB991445	MB991445	Bush remover and installer base	Installation of drive pinion rear bearing outer race

Tool	Number	Name	Use
	MB991171 A: MB990819 B: MB991170 C: MB991169	Pinion height gauge set A: Drive pinion gauge B: Cylinder gauge C: Drive pinion gauge attachment	Measurement of the pinion height
	MB991534	Cylinder gauge	
	MB991768 A: MB991770	Drive pinion gauge set A: Head	
	MB990685	Torque wrench	Measurement of the starting torque of ball bearing
	MB990326	Preload socket	
	A: MB991017 B: MB990998 C: MB991000	A, B: Front hub remover and installer C: Spacer	<ul style="list-style-type: none"> <li>• Measure at the wheel bearing rotation starting torque</li> <li>• Wheel bearing backlash check</li> </ul>
	MB990802	Bearing installer	Press-fitting of the drive pinion rear bearing inner race
	MB990727	Drive pinion oil seal installer	Press-fitting of the drive pinion oil seal

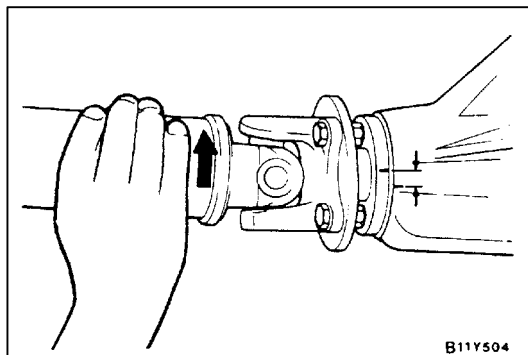
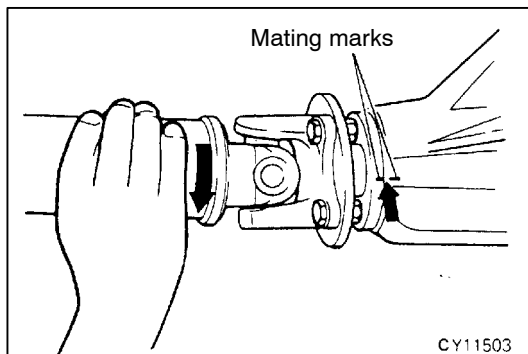
Tool	Number	Name	Use
	MD998812	Installer cap	Press-fitting of the side bearing inner race
	MD998829	Installer adaptor	
	MB990925 A: MB990926- MB990937 B: MB990938 C: MB990939	Bearing and oil seal installer set A: Installer adaptor B: Bar C: Brass bar	<ul style="list-style-type: none"> <li>• Press-fitting of oil seal</li> <li>• Inspection of drive gear tooth contact</li> <li>• Removal of bearing outer race</li> </ul> For details of each installer, refer to GROUP 26 - Special Tools.



## ON-VEHICLE SERVICE

### REAR AXLE TOTAL BACKLASH CHECK

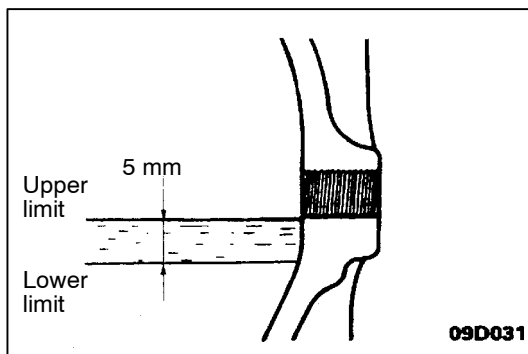
1. Park the vehicle on a flat, level surface.
2. Move the transmission control lever to the neutral position.  
Move the transfer control lever to the neutral position.  
Apply the parking brake. Raise the vehicle on a jack.



3. Turn the companion flange clockwise as far as it will go. Make the mating mark on the dust cover of the companion flange and on the differential carrier.
4. Turn the companion flange anti-clockwise as far as it will go, and measure the amount of distance the mating marks moved.

**Limit: 5 mm**

5. If the backlash exceeds the limit value, remove the differential carrier assembly and check the following.
  - Final drive gear backlash (Refer to P.27-37.)
  - Differential gear backlash (Refer to P.27-36.)

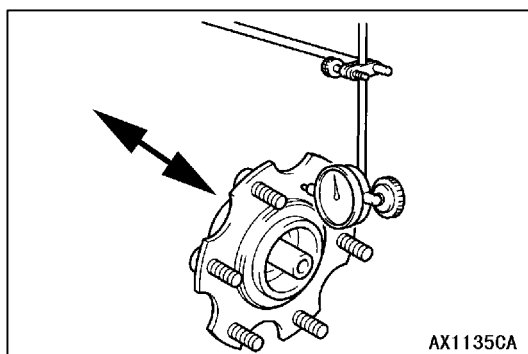


### GEAR OIL LEVEL CHECK

Check that gear oil level is not 5 mm below the bottom of filler plug hole.

**Specified gear oil:**

**Hypoid gear oil API classification GL-5 or higher SAE viscosity Number 90, 80W**

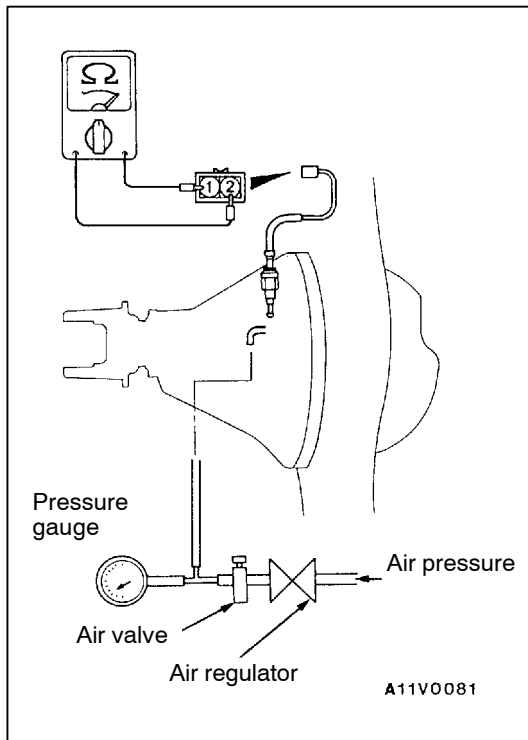


### WHEEL BEARING AXIAL PLAY CHECK

1. Remove the rear brake assembly and remove the brake disc while holding it with wires to prevent it from falling.
2. Fit the dial gauge as shown in the diagram and move hub in the axial direction to measure the play.

**Limit: 0 mm**

3. If the play exceeds the limit, replace the rear hub assembly.



## REAR DIFFERENTIAL LOCK DETECTION SWITCH CHECK

1. Raise up the vehicle.
2. Remove the air pipe and air hose connections.
3. Connect a pressure gauge and air regulator, for adjusting the compressed air pressure, to the air hose.
4. Adjust the compressed air pressure with the air regulator until the pressure gage shows a pressure of approximately 25 kPa.

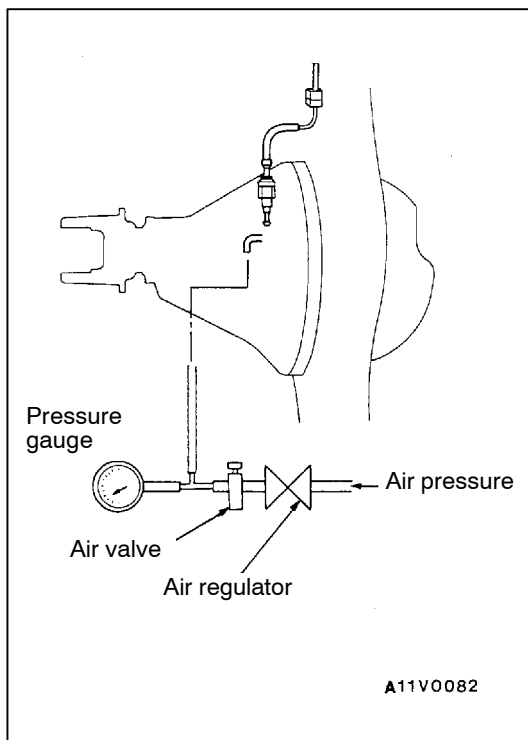
### Caution

**Do not apply a higher pressure.**

5. Hold the wheel on one side of the vehicle stationary, and slowly turn the wheel on the other side.
6. Check for continuity in the rear differential lock detection switch.

When air is supplied	Continuity
When air is released	No continuity

7. If the detection switch is defective, first remove the differential carrier, then remove the detection switch.



## REAR DIFFERENTIAL LOCK SYSTEM AIR LEAKAGE CHECK

1. Remove the rear differential lock air pump and remove the air hose from the air pump. (Refer to P.27-20.)
2. Connect a pressure gauge and air regulator, for adjusting the compressed air pressure to the air hose.
3. Adjust the compressed air pressure with the air regulator until the pressure gage shows a pressure of approximately 35 kPa.

### Caution

**Do not apply a higher pressure.**

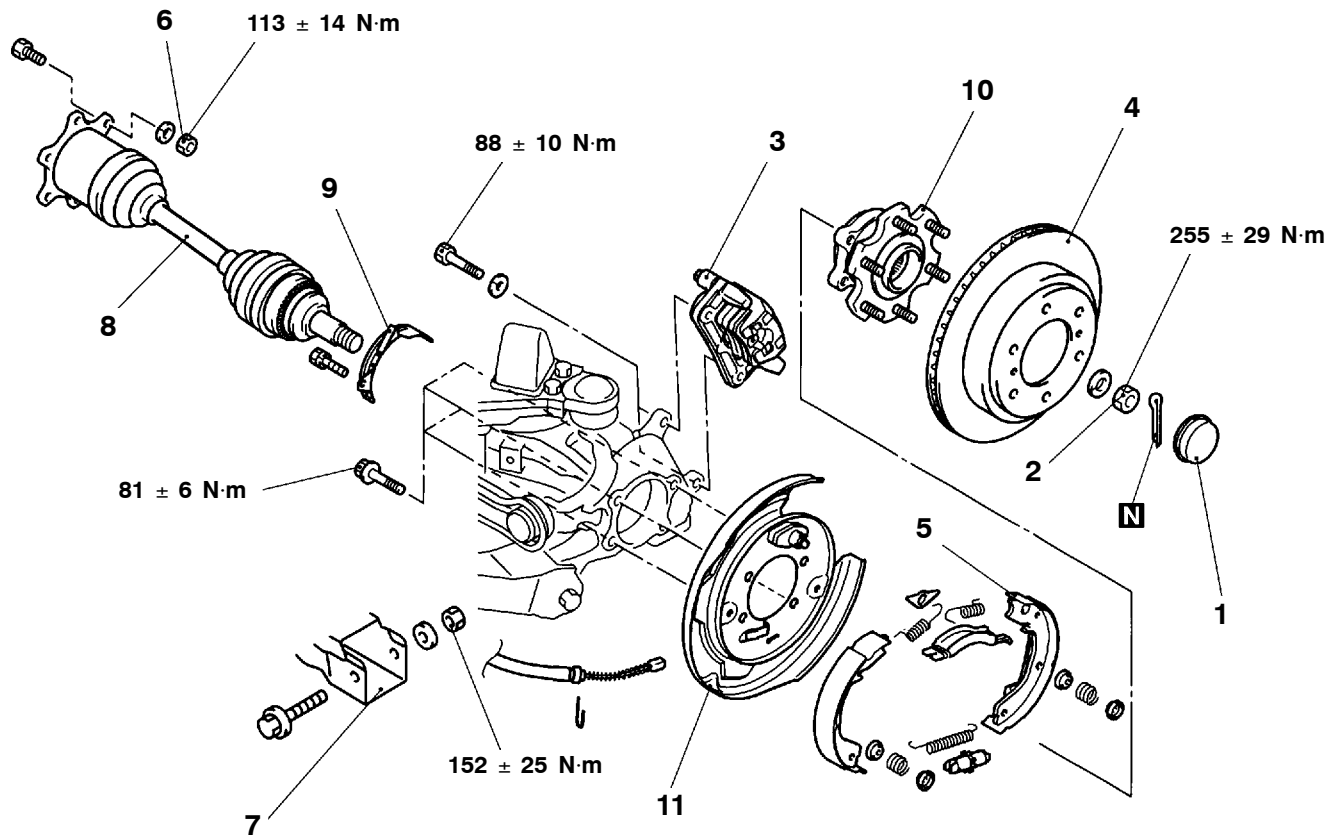
4. Shut off the air valve.
5. If after approximately 10 minutes have passed, the pressure has dropped, it can be concluded that there is no leaking of air from the air hose, etc.

# REAR HUB ASSEMBLY

## REMOVAL AND INSTALLATION

### Post-installation Operation

Parking Brake Lever Stroke Adjustment (Refer to GROUP 36 - On-vehicle Service.)



AX0753CA

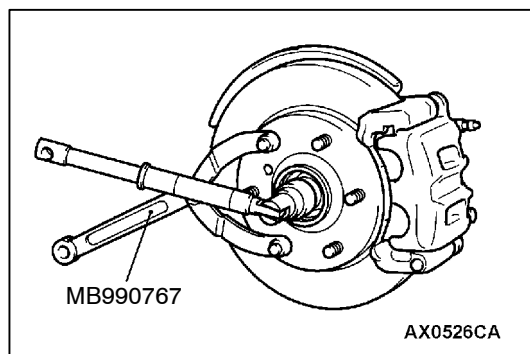
### Removal steps



1. Hub cap
2. Drive shaft nut
3. Rear brake caliper
4. Rear brake disc
5. Parking brake shoe & lining assembly (Refer to GROUP 36 - Parking Brake Drum.)



6. Companion shaft and drive shaft connection
7. Lower arm and knuckle connection
8. Rear drive shaft assembly
9. ABS rotor protector
10. Rear hub assembly
11. Backing plate



### REMOVAL SERVICE POINTS

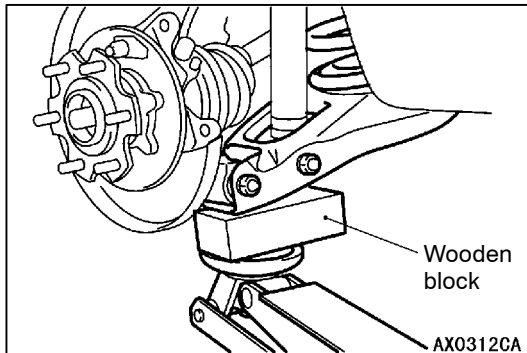
#### ◀A▶ DRIVE SHAFT NUT REMOVAL

#### Caution

Do not apply pressure to wheel bearing by the vehicle weight to avoid possible damage to wheel bearing before tightening drive shaft nut fully.

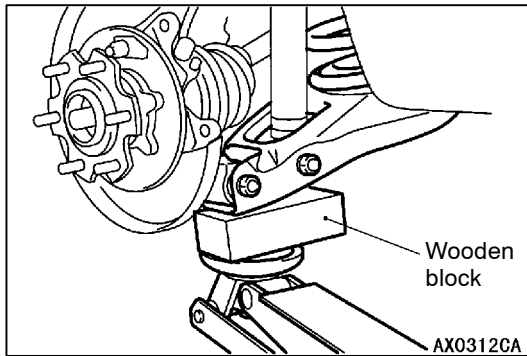
### ◀B▶ REAR BRAKE CALIPER REMOVAL

Suspend the rear brake caliper from the body with wire, etc. to prevent it from falling.



### ◀C▶ LOWER ARM AND KNUCKLE DISCONNECTION

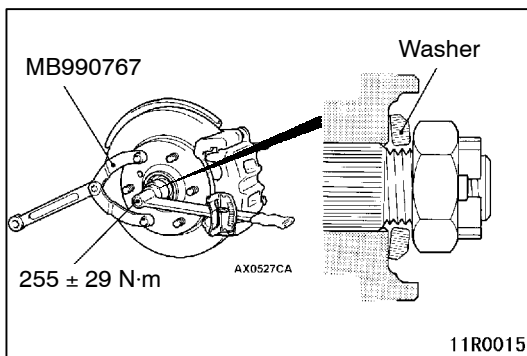
Attach wooden block to the lower arm as shown in the illustration and use the floor jack to remove the lower arm mounting bolt by compressing the coil spring.



## INSTALLATION SERVICE POINTS

### ▶A◀ LOWER ARM AND KNUCKLE CONNECTION

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to install the lower arm mounting bolt by compressing the coil spring.



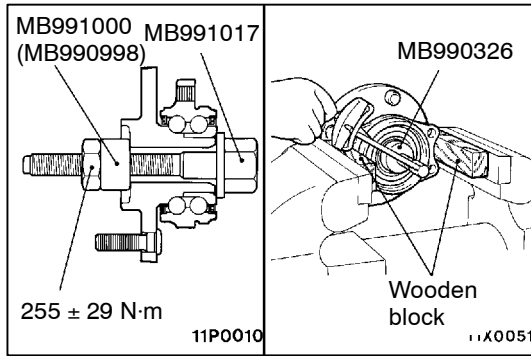
### ▶B◀ DRIVE SHAFT NUT INSTALLATION

1. Assemble the drive shaft washer in the illustrated direction.
2. Tighten the drive shaft nut fully with special tools.

#### Caution

**Do not apply pressure to wheel bearing by the vehicle weight to avoid possible damage to wheel bearing before tightening drive shaft nut fully.**

3. If the pin hole does not align with another, tighten the drive shaft nut (less than 284 N·m) and find the nearest hole then bend the split pin to fit in.



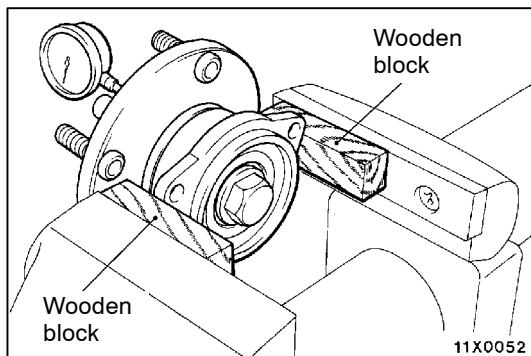
## INSPECTION

### WHEEL BEARING ROTATION STARTING TORQUE CHECK

1. Tighten special tools in rear hub assembly to the specified torque.
2. Hold rear hub assembly in a vice by way of wooden block.
3. Measure the wheel bearing rotation torque with special tools.

**Limit: 1.76 N·m**

4. Hub rotation starting torque must be under the limit value and there should be no stickiness or roughness when rotating the hub.



### WHEEL BEARING AXIAL PLAY CHECK

1. Check the wheel bearing axial play.

**Limit: 0 mm**

2. If the wheel bearing axial play exceeds the limit value at the specified torque of (255 ± 29 N·m), replace the rear hub assembly.

# KNUCKLE

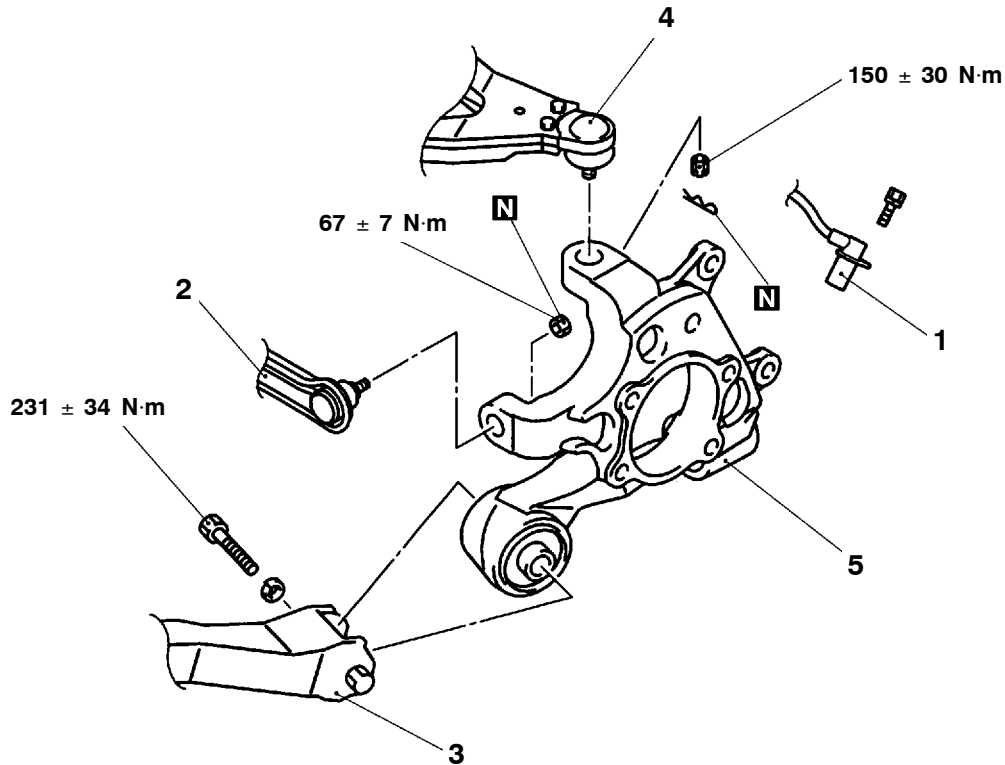
## REMOVAL AND INSTALLATION

### Pre-removal Operation

Rear Hub Assembly Removal (Refer to P.27-10.)

### Post-installation Operation

- Press dust cover with a finger to check for crack or damage in the dust cover.
- Rear Hub Assembly Installation (Refer to P.27-10.)

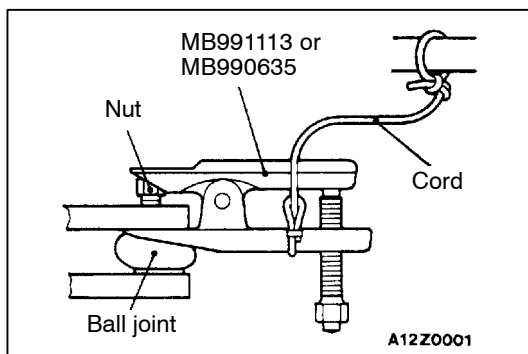


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### Removal steps

1. Vehicle speed sensor
2. Knuckle and toe-control arm connection

3. Knuckle and trailing arm connection
4. Knuckle and upper arm connection
5. Knuckle assembly



### REMOVAL SERVICE POINT

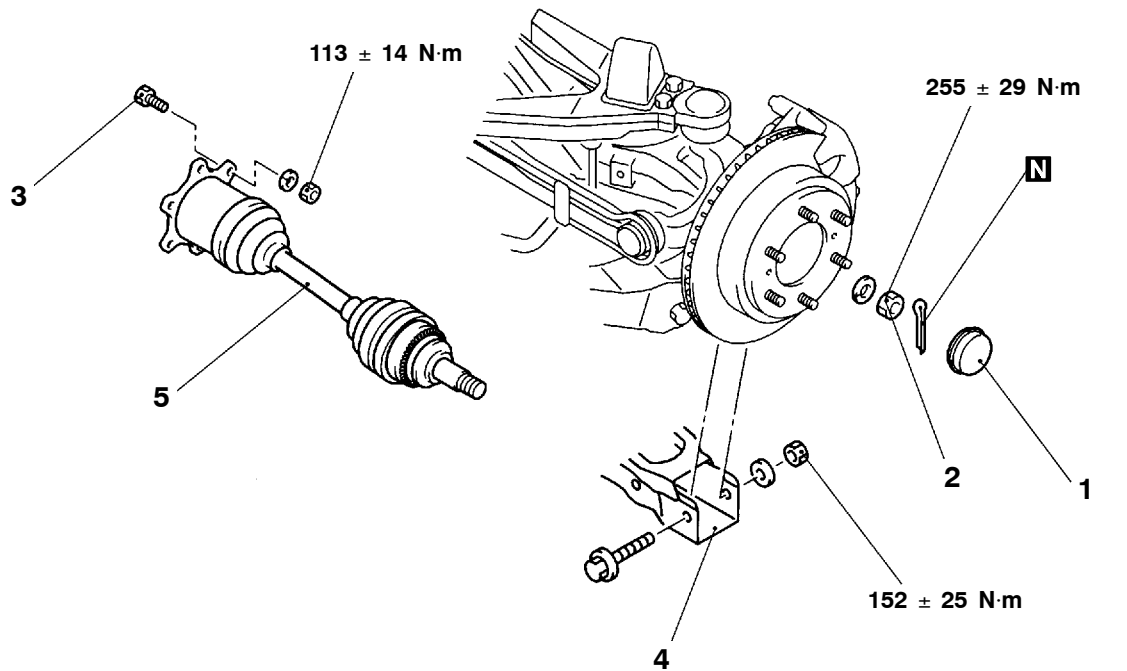
#### ◀▶ KNUCKLE AND CONTROL ARM/UPPER ARM DISCONNECTION

#### Caution

1. Use special tools to loosen the nut from the ball joint instead of removing it.
2. Hang special tools with ropes to prevent them from falling.

## DRIVE SHAFT

### REMOVAL AND INSTALLATION

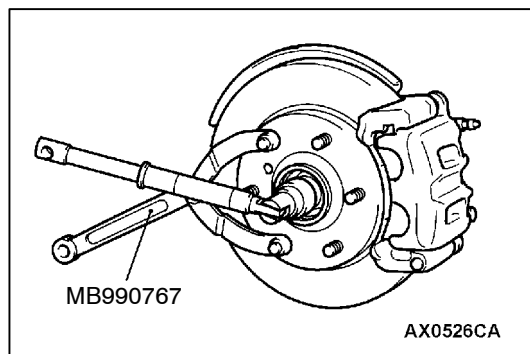


AX0755CA

#### Removal steps

- ◀A▶ ▶B▶
1. Cap
  2. Drive shaft nut
  3. Companion shaft and drive shaft connection

- ◀B▶ ▶A▶
4. Knuckle and lower arm connection
  5. Rear drive shaft assembly

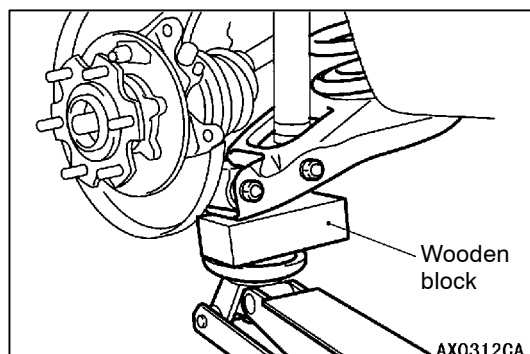


#### REMOVAL SERVICE POINTS

##### ◀A▶ DRIVE SHAFT NUT REMOVAL

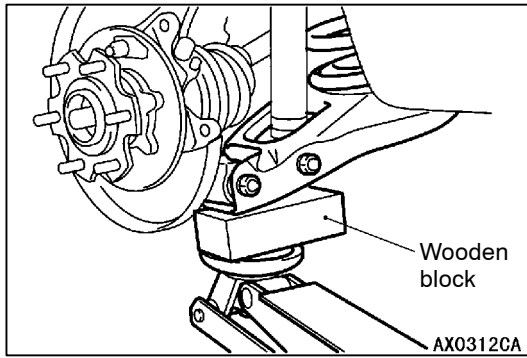
##### Caution

Do not apply pressure to wheel bearing by the vehicle weight to avoid possible damage to wheel bearing before tightening drive shaft nut fully.



##### ◀B▶ LOWER ARM AND KNUCKLE DISCONNECTION

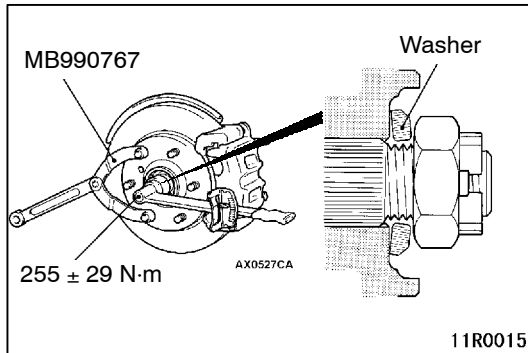
Attach wooden block to the lower arm as shown in the illustration and use the floor jack to remove the lower arm mounting bolt by compressing the coil spring.



## INSTALLATION SERVICE POINTS

### ►A◄ LOWER ARM AND KNUCKLE CONNECTION

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to install the lower arm mounting bolt by compressing the coil spring.



### ►B◄ DRIVE SHAFT NUT INSTALLATION

1. Assemble the drive shaft washer in the illustrated direction.
2. Tighten the drive shaft nut fully with special tools.

#### Caution

**Do not apply pressure to wheel bearing by the vehicle weight to avoid possible damage to wheel bearing before tightening drive shaft nut fully.**

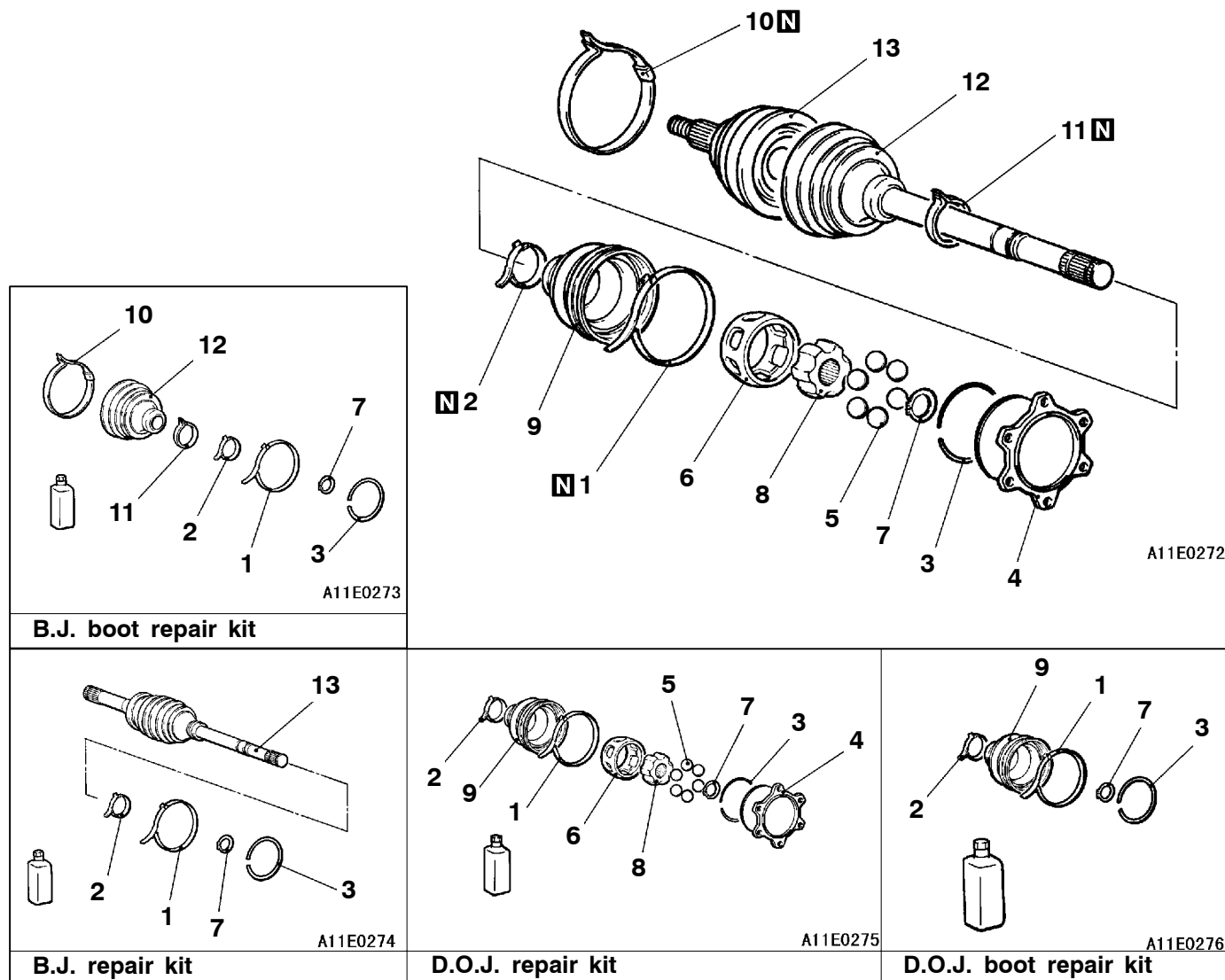
3. If the pin hole does not align with another, tighten the drive shaft nut (less than 284 N·m) and find the nearest hole then bend the split pin to fit in.



## DISASSEMBLY AND REASSEMBLY

## Caution

Never disassemble the B.J. assembly except when replacing the B.J. boot.



## Disassembly steps

1. D.O.J. boot band (large)
2. D.O.J. boot band (small)
3. Circlip
4. D.O.J. outer race
5. Balls
6. D.O.J. cage
7. Snap ring
8. D.O.J. inner race
9. D.O.J. boot
10. B.J. boot band (large)
11. B.J. boot band (small)
12. B.J. boot
13. B.J. assembly



## Reassembly steps

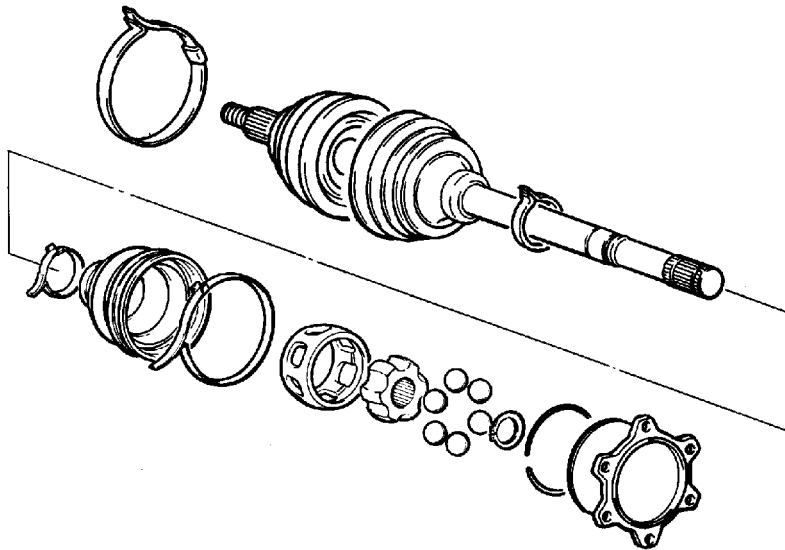
13. B.J. assembly
12. B.J. boot
11. B.J. boot band (small)
10. B.J. boot band (large)
9. D.O.J. boot
6. D.O.J. cage
8. D.O.J. inner race
7. Snap ring
5. Balls
4. D.O.J. outer race
3. Circlip
2. D.O.J. boot band (small)
1. D.O.J. boot band (large)



## Lubrication Points

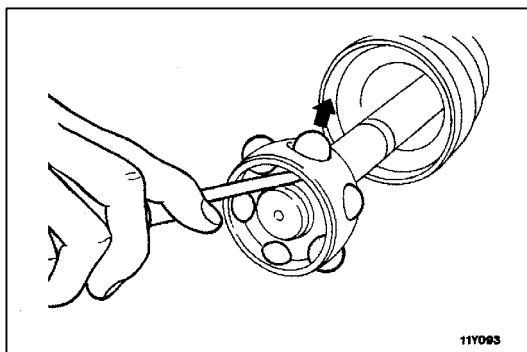
### Caution

Do not mix old and new or different types of grease, as a special grease is used in the joint.



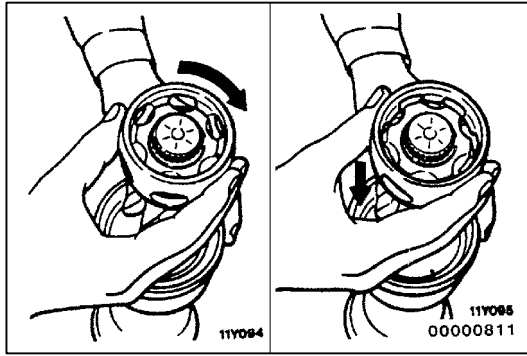
11E0272

<p>11W986</p>	<p>D.O.J.</p> <p>11Y106</p> <p>11H0067</p>	<p>B.J.</p> <p>A11X0142</p>
<p>Grease: Repair kit grease</p>	<p>Grease: Repair kit grease            &lt;B.J.&gt; <math>245 \pm 10</math> g (<math>135 \pm 5</math> g inside joint, <math>110 \pm 5</math> g inside boot)            &lt;D.O.J.&gt; <math>295 \pm 10</math> g (<math>185 \pm 5</math> g inside joint, <math>110 \pm 5</math> g inside boot)            Note            The grease in the repair kit should be divided in half for use, respectively, at the joint and inside the boot.</p>	



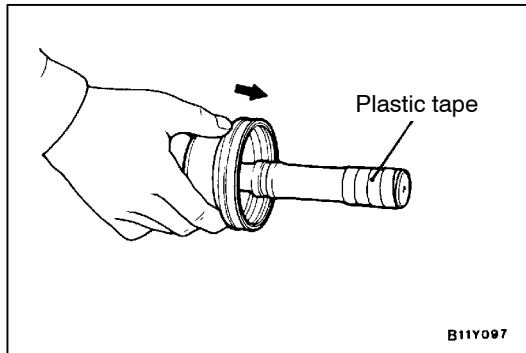
## DISASSEMBLY SERVICE POINTS

### ◀▶ BALLS REMOVAL



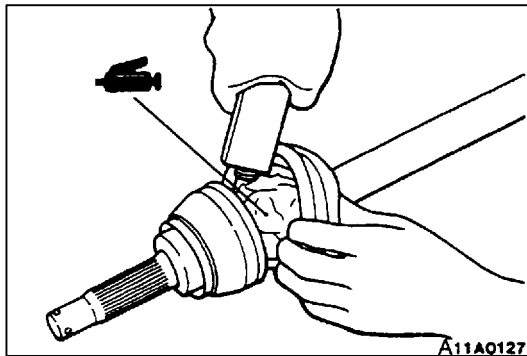
### ◀B▶ D.O.J. CAGE REMOVAL

Remove the D.O.J. cage from the D.O.J. inner race in the direction of the B.J.



### ◀C▶ D.O.J. BOOT/B.J. BOOT REMOVAL

Wrap plastic tape around the spline part on the D.O.J. side of the drive shaft so that D.O.J. boot/B.J. boot are not damaged when they are removed.



## REASSEMBLY SERVICE POINTS

### ▶A◀ B.J. BOOT/D.O.J. BOOT INSTALLATION

1. Wrap the tape around the spline of the shaft, then install B.J. boot and D.O.J. boot in order.
2. Fill the inside of B.J. and B.J. boot with specified grease.

**Specified grease: Repair kit grease**

**Used amount:  $245 \pm 10$  g**  
( $135 \pm 5$  g inside joint,  $110 \pm 5$  g inside boot)

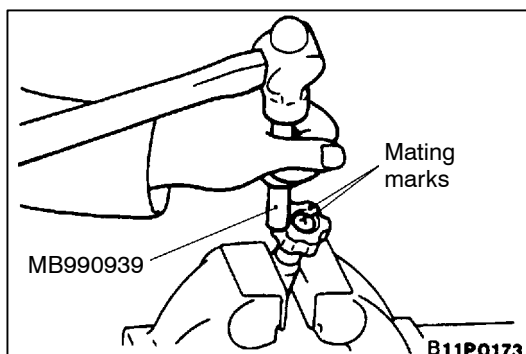
#### Caution

Do not mix old and new or different types of grease, as a special grease is used in the joint.

3. Tighten the boot band.

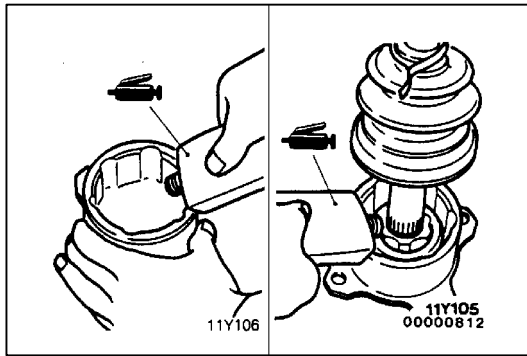
#### Caution

In order to fill the specified amount of air inside the B.J. boot, keep the bent angle of the drive shaft to  $0^\circ$  during the operation.



### ▶B◀ D.O.J. CAGE/D.O.J. INNER RACE INSTALLATION

1. Install D.O.J. cage to the drive shaft and put it aside to B.J. assembly side.
2. Align the mating mark of D.O.J. inner race with that of the shaft.
3. Tap the inner race with even force to press-fit into the bump of the shaft with special tools.



### ►C◄ D.O.J. OUTER RACE INSTALLATION

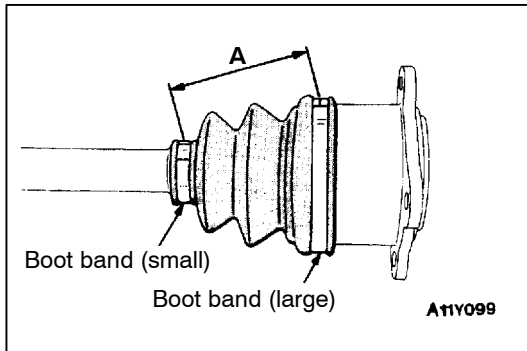
Fill the inside of the D.O.J. outer race and D.O.J. boot with the specified grease.

#### Specified grease:

Repair kit grease  $295 \pm 10$  g ( $185 \pm 5$  g inside joint,  $110 \pm 5$  g inside boot)

#### Caution

The drive shaft joint use special grease. Do not mix old and new or different types of grease.



### ►D◄ D.O.J. BOOT/D.O.J. BOOT BAND INSTALLATION

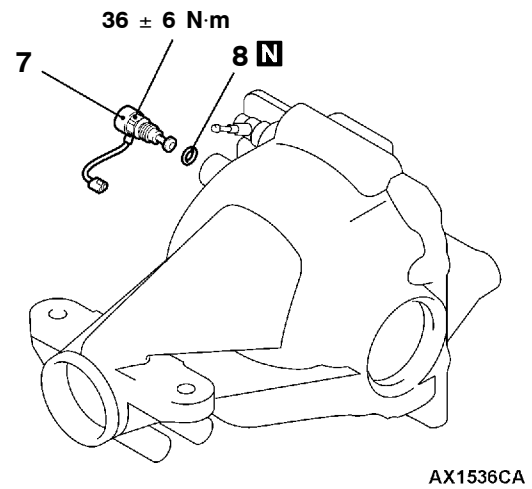
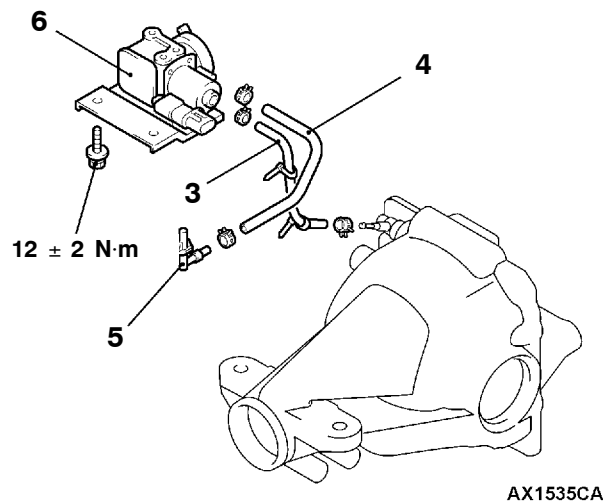
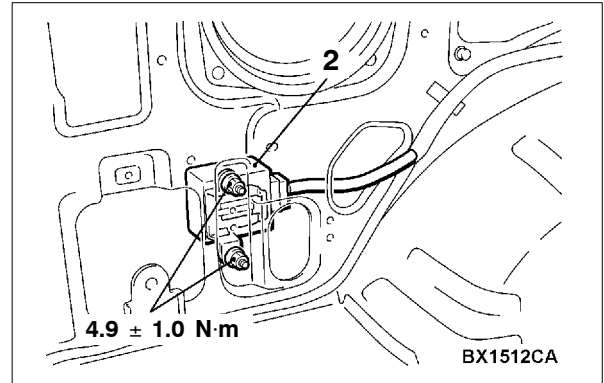
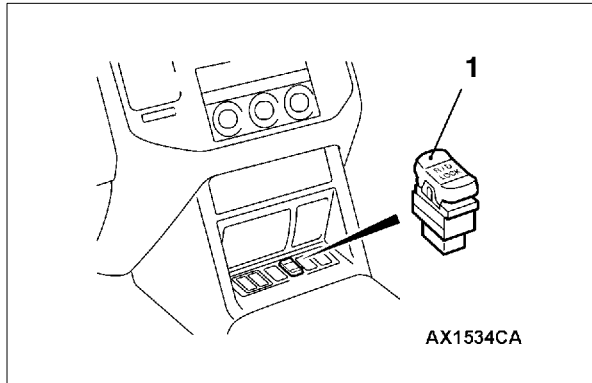
1. Position the D.O.J. outer race so that the distance between the boot bands is at the standard value.

Standard value (A):  $110 \pm 3$  mm <4D5, 4M4-A/T, 6G7>  
 $115 \pm 3$  mm <4M4-M/T>

2. Remove part of the D.O.J. boot from the D.O.J. outer race to release the air pressure inside the boot.

# REAR DIFFERENTIAL LOCK

## REMOVAL AND INSTALLATION



1. Rear differential lock switch

### Rear differential lock-ECU removal steps

- Upper/Lower quarter trim (Refer to Group 52A – Trims.)
2. Rear differential lock-ECU

### Rear differential lock air pump assembly removal steps

3. Hose

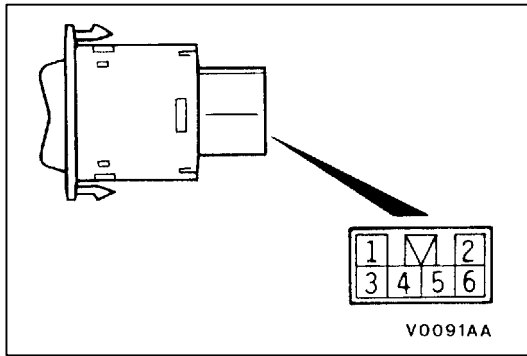
4. Vapor hose

5. Nipple

6. Rear differential lock air pump assembly

### Rear differential lock position switch removal steps

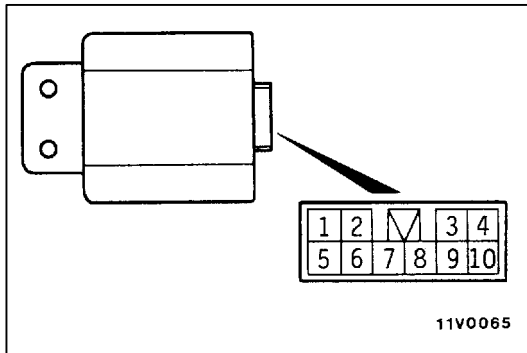
- Differential carrier (Refer to P.27-23.)
7. Rear differential lock position switch
  8. Gasket



## INSPECTION

### REAR DIFFERENTIAL LOCK SWITCH CHECK

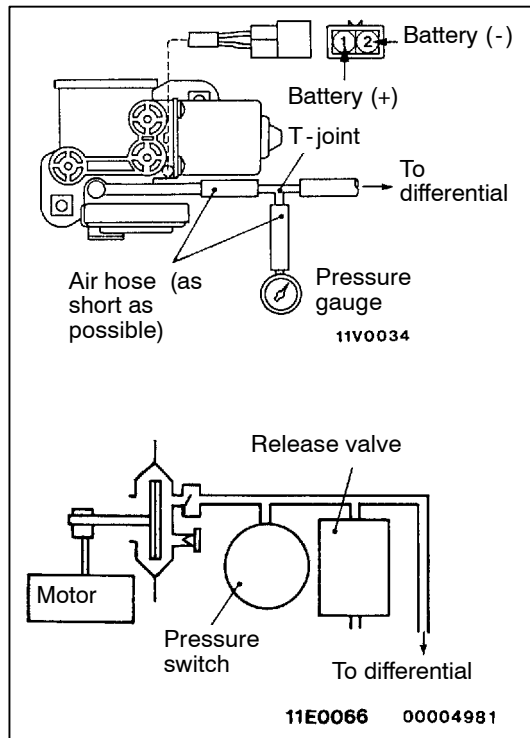
Switch position	Terminal No.					
	1	ILL	2	3	5	6
OFF						
ON						



### REAR DIFFERENTIAL LOCK-ECU CHECK

1. Measure the terminal voltage under each condition.
2. With the ECU connected to the harness and the probe inserted into rear of the harness connector, measure the voltage between terminal number 6 (earth terminal) and each terminal.

Terminal No.	Inspection item		Condition		Terminal voltage
1	Rear differential lock switch	OFF side	Ignition switch: ON	When in neutral	System voltage
2	Vehicle speed reed switch		Select "D" or "1" (1st gear) and drive forward slowly		5 V
3	Ignition switch (IG1)		Ignition switch (IG1)	OFF	0 V
				ON	Approximately 12 V (battery positive voltage)
4	Rear differential lock air pump		Ignition switch: ON	When filling or holding	System voltage
				When releasing	0 V
5	4WD detection switch		Ignition switch: ON	4WD	0 V
				2WD	System voltage
8	Rear differential lock detection switch		Ignition switch: ON	Rear differential is locked	0 V
				Rear differential is free	System voltage
9	Rear differential lock switch	ON side	Ignition switch: ON	ON side or OFF side	0 V
10	Rear differential lock indicator lamp		Ignition switch: ON	Rear differential is locked	0 V
				Rear differential is free	System voltage

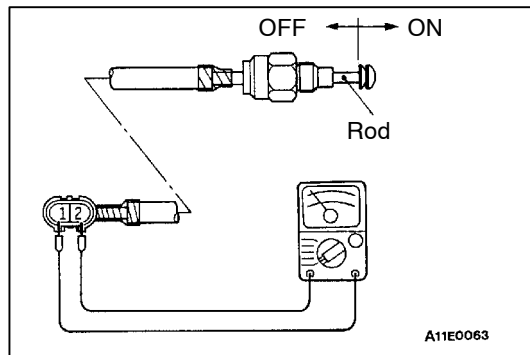
**REAR DIFFERENTIAL LOCK AIR PUMP CHECK**

1. Install air hose to the differential.
2. Connect a pressure gauge to the air pump discharge outlet nozzle, via the air hose and T-joint.
3. Apply battery voltage to the air pump connector.
4. Measure the time when the pump starts and stops operating, and if stops within five seconds, the pressure switch inside the pump is normal.
5. Measure the pressure 10 - 20 seconds after the pump has stopped.

**Standard value: 25 - 40 kPa**

If the pressure is within the standard value, the release valve inside the pump is normal.

6. Check that the pump does not begin operating for five minutes after it has stopped.
7. If the inspection for 4 - 6 is normal, then the pump is fully operational.

**REAR DIFFERENTIAL LOCK DETECTION SWITCH CHECK**

1. Connect an ohmmeter to the detection switch connector.
2. The rear differential lock switch is in good condition when the rod of the detection switch is pulled, there should be continuity, and when it returned to its normal position, no continuity.

# DIFFERENTIAL CARRIER

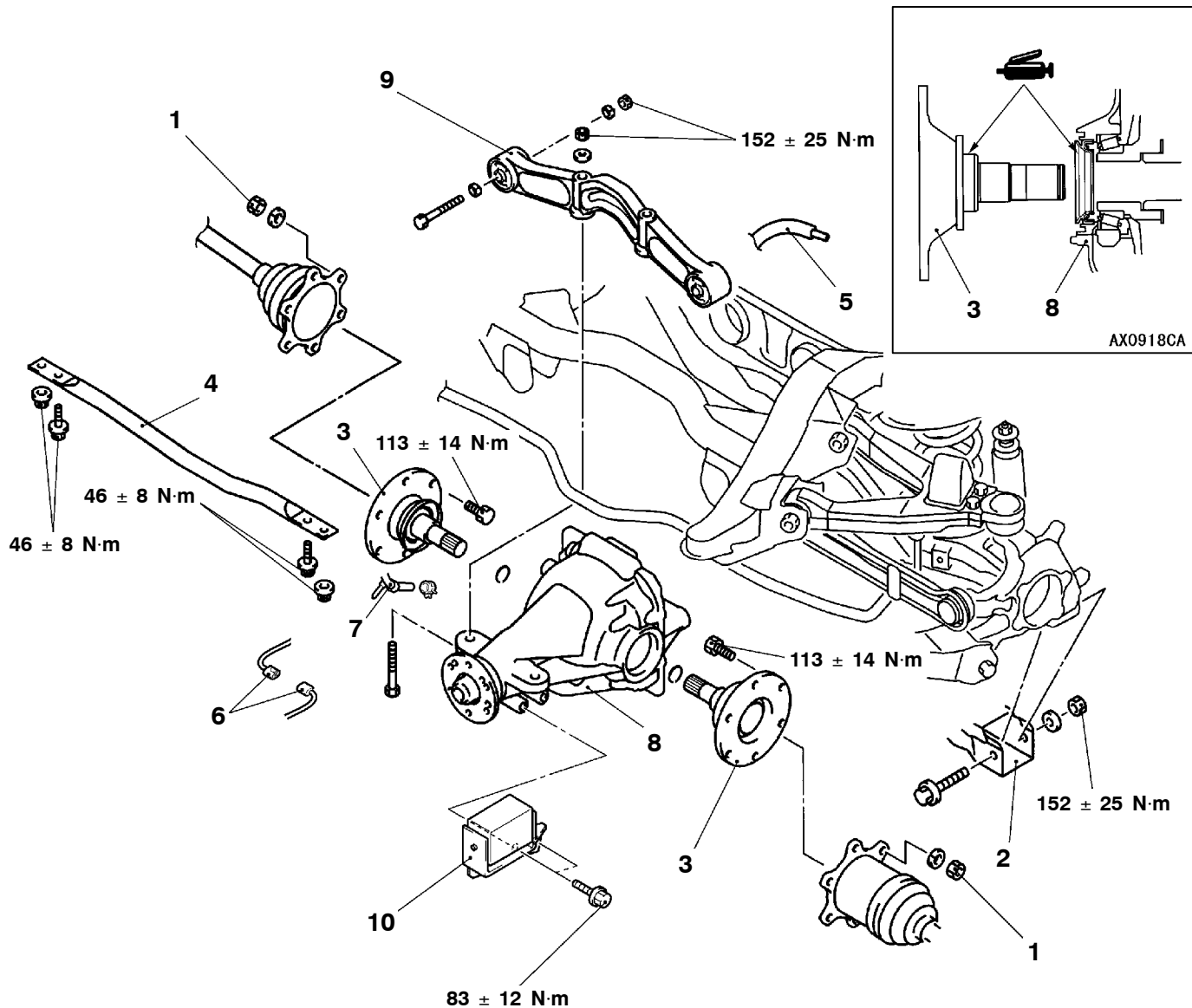
## REMOVAL AND INSTALLATION

### Caution

Since a carbon fiber fortified plastic tube is used in the rear propeller shaft, make sure to refer to GROUP 25 for removal procedure.

#### Pre-removal and Post-installation Operation

Differential Gear Oil Draining and Refilling (Refer to P.27-8.)



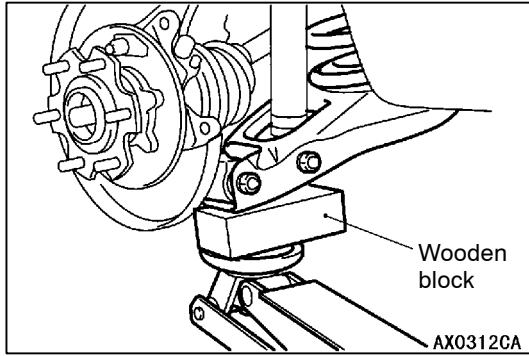
### Removal steps

- Propeller shaft  
(Refer to GROUP 25.)
- 1. Drive shaft connection
- 2. Knuckle and lower arm connection
- 3. Companion shaft
- 4. Toe control tower bar
- 5. Breather hose connection
- 6. Harness connection <Vehicles with rear differential lock>



- 7. Hose connection <Vehicles with rear differential lock>
- 8. Differential carrier assembly
- Fuel tank  
(Refer to GROUP 13B - Fuel Supply.)
- 9. Rear differential mount member
- 10. Dynamic damper





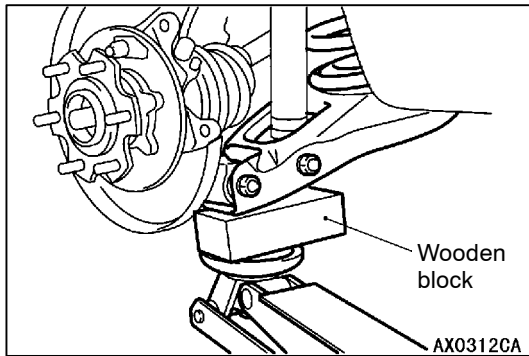
## REMOVAL SERVICE POINTS

### ◀A▶ KNUCKLE AND LOWER ARM DISCONNECTION

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to remove the lower arm mounting bolt by compressing the coil spring.

### ◀B▶ DIFFERENTIAL CARRIER ASSEMBLY REMOVAL

Support the differential carrier lower part by jacking to remove the joint bolt and the differential carrier assembly.



## INSTALLATION SERVICE POINT

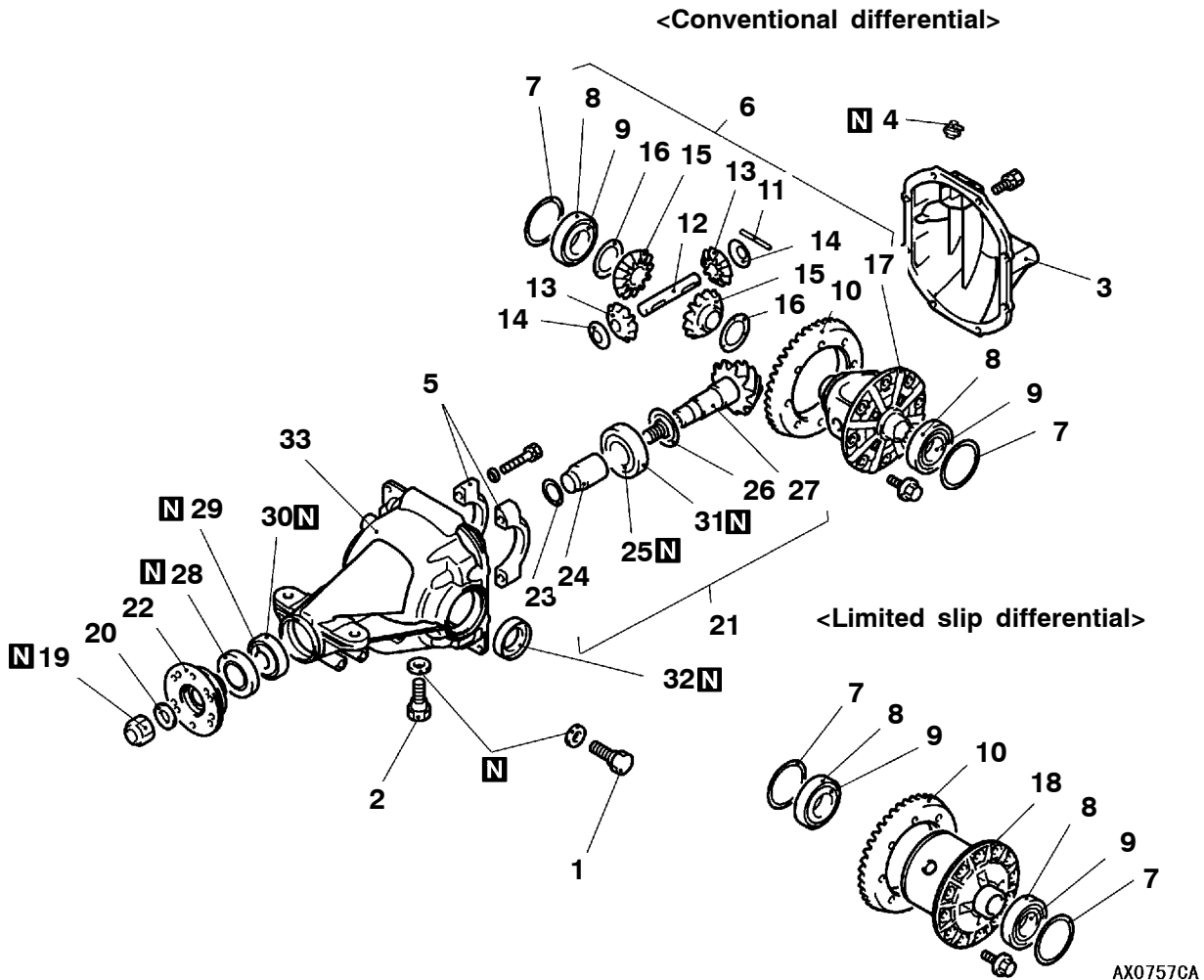
### ▶A◀ KNUCKLE AND LOWER ARM CONNECTION

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to install the lower arm mounting bolt by compressing the coil spring.

# DISASSEMBLY

## Caution

\*: Do not disassemble the limited slip differential case assembly.



## Disassembly steps

◀A▶

• Inspection before disassembly

◀B▶

◀B▶

◀B▶

◀C▶

◀D▶

◀E▶

◀F▶

◀G▶

◀G▶

◀H▶

◀I▶

◀I▶

◀I▶

◀J▶

19. Self-locking nut

20. Washer

21. Drive pinion assembly

22. Companion flange

23. Drive pinion front shim (For adjusting

preload of drive pinion)

24. Drive pinion spacer

25. Drive pinion rear bearing inner race

26. Drive pinion rear shim (For adjusting

drive pinion height)

27. Drive pinion

28. Oil seal

29. Drive pinion front bearing inner race

30. Drive pinion front bearing outer race

31. Drive pinion rear bearing outer race

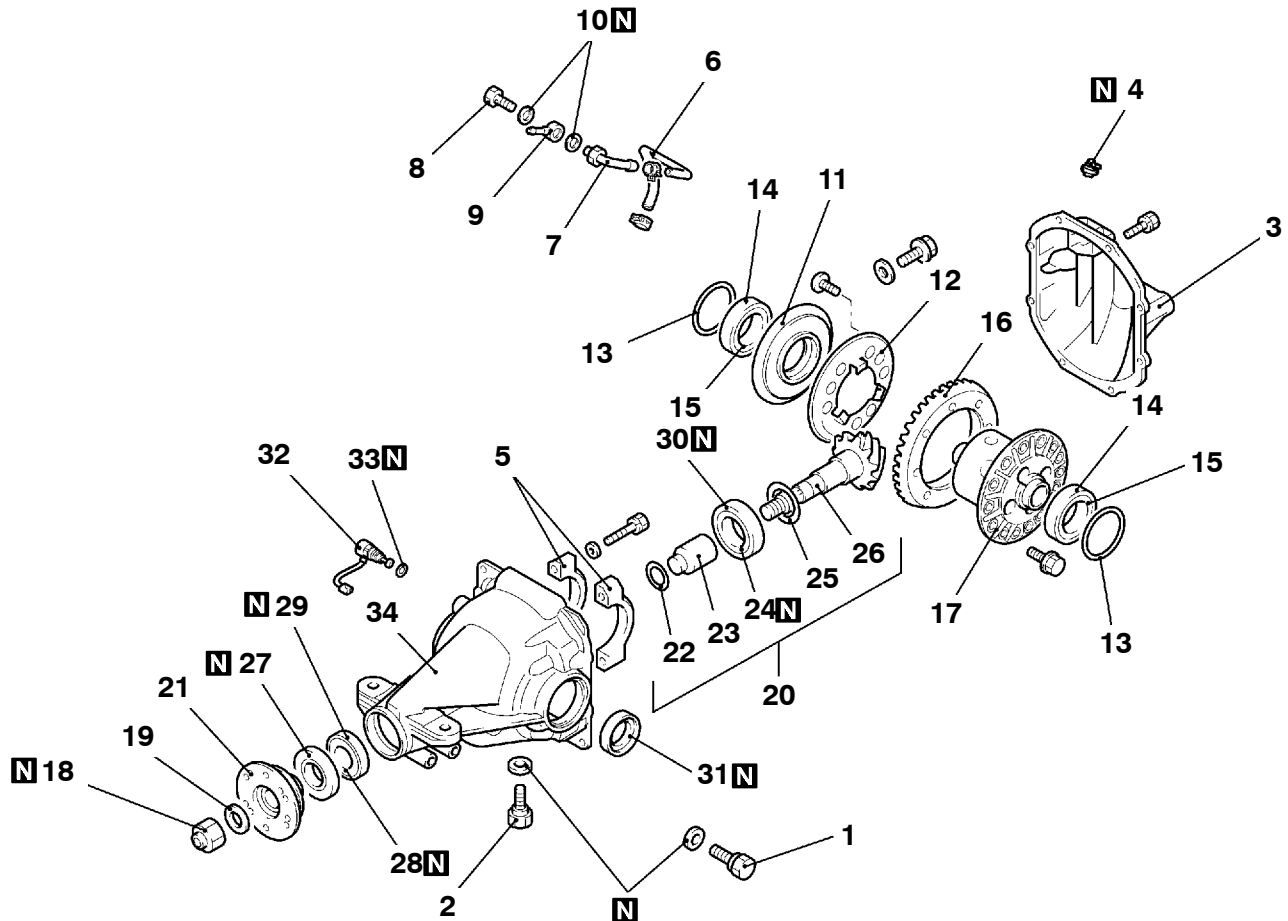
32. Oil seal

33. Differential carrier

18. Limited slip differential case assembly\*

AX0757CA

<Rear differential lock with  
limited slip differential>



AX1537CA

### Disassembly steps

◀A▶

- Inspection before disassembly

◀B▶

1. Filler plug

◀B▶

2. Drain plug

◀C▶

3. Differential cover

◀D▶

4. Vent plug

5. Bearing cap

6. Hose

7. Air pipe assembly (A)

8. Eye bolt

9. Air pipe assembly (B)

10. Gasket

11. Actuator assembly

12. Pressure plate

13. Differential side shim

14. Side bearing outer race

15. Side bearing inner race

16. Drive gear

17. Limited slip differential case assembly\*

18. Self-locking nut

◀G▶

◀G▶

◀H▶

◀I▶

◀I▶

◀J▶

◀J▶

19. Washer

20. Drive pinion assembly

21. Companion flange

22. Drive pinion front shim (For adjusting  
preload of drive pinion)

23. Drive pinion spacer

24. Drive pinion rear bearing inner race

25. Drive pinion rear shim (For adjusting  
drive pinion height)

26. Drive pinion

27. Oil seal

28. Drive pinion front bearing inner race

29. Drive pinion front bearing outer race

30. Drive pinion rear bearing outer race

31. Oil seal

32. Rear differential lock position switch

33. Gasket

34. Differential carrier

## DISASSEMBLY SERVICE POINTS

### ◀A▶ INSPECTION BEFORE DISASSEMBLY

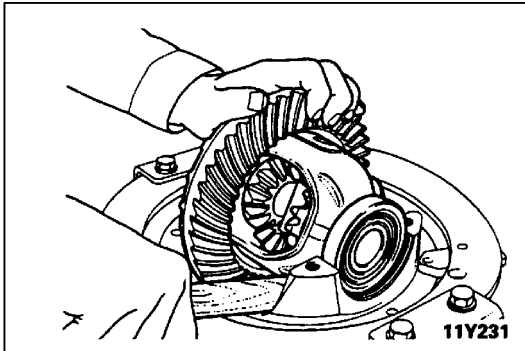
Except for the following standard values, inspection procedure is the same as GROUP 26 – Pre-removal Inspection.

#### DRIVE GEAR BACKLASH

Standard value: 0.13 - 0.18 mm

#### DIFFERENTIAL GEAR BACKLASH

Standard value: 0 - 0.076 mm



### ◀B▶ DIFFERENTIAL CASE ASSEMBLY/DIFFERENTIAL SIDE SHIM/SIDE BEARING OUTER RACE REMOVAL

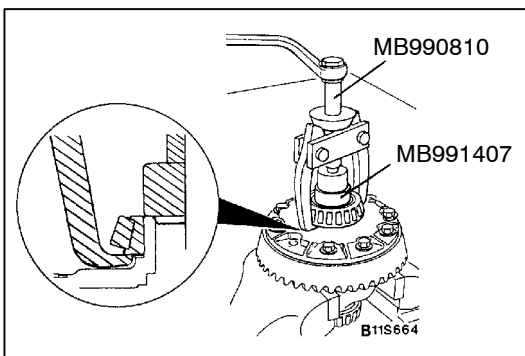
Use the handle of a hammer to remove the differential case assembly, differential side shims and side bearings.

#### Caution

When taking out the differential case assembly, be careful not to drop and damage the differential side shims or the side bearing outer races.

#### NOTE

Keep the right and left side bearings and side bearing outer race separate, so that they do not become mixed at the time of assembly.

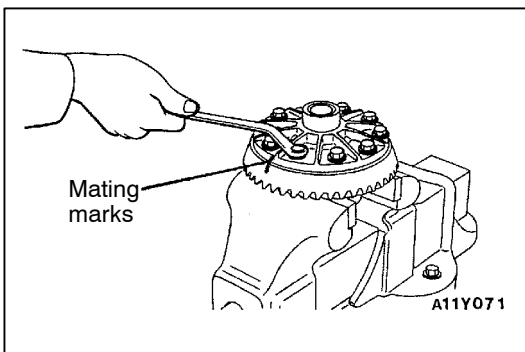


### ◀C▶ SIDE BEARING INNER RACE REMOVAL

Use special tools to pull out the side bearing inner race.

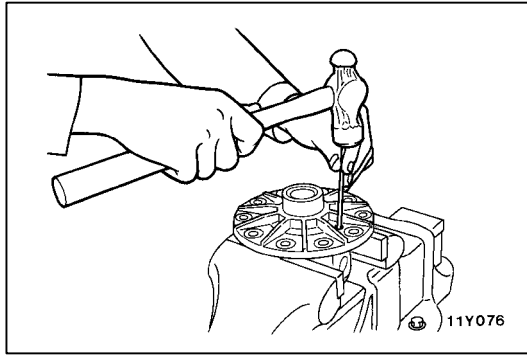
#### NOTE

Attach the prongs of special tools to the inner race of the side bearing through the openings in the differential case.

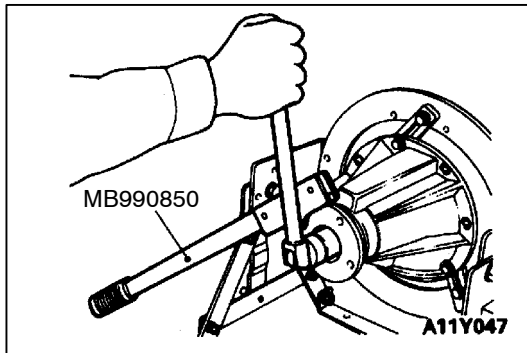


### ◀D▶ DRIVE GEAR REMOVAL

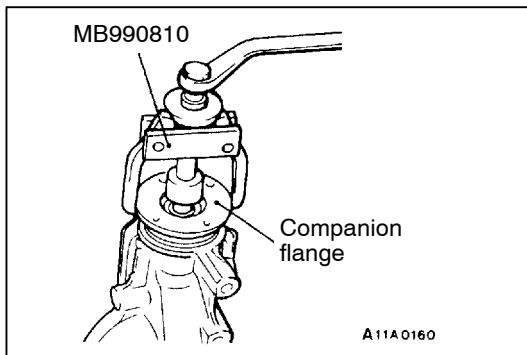
1. Make mating marks to the differential case and the drive gear.
2. Loosen the drive gear attaching bolts in diagonal sequence to remove the drive gear.

**◀E▶ LOCK PIN REMOVAL**

Drive out the lock pin with a punch.

**◀F▶ SELF-LOCKING NUT REMOVAL**

Use special tool to hold the companion flange, and then remove the companion flange self-locking nut.

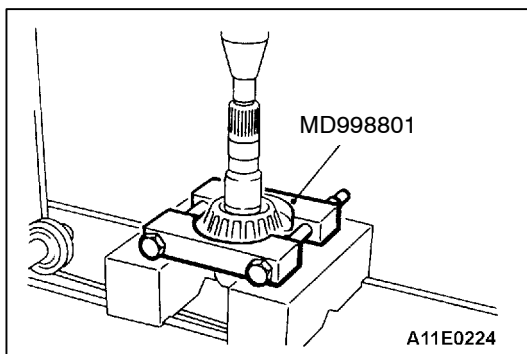
**◀G▶ DRIVE PINION ASSEMBLY/COMPANION FLANGE REMOVAL**

1. Make the mating marks to the drive pinion and companion flange.

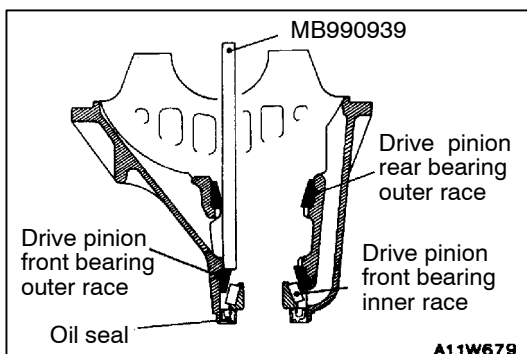
**Caution**

**Do not make mating marks on the contact surfaces of the companion flange and propeller shaft.**

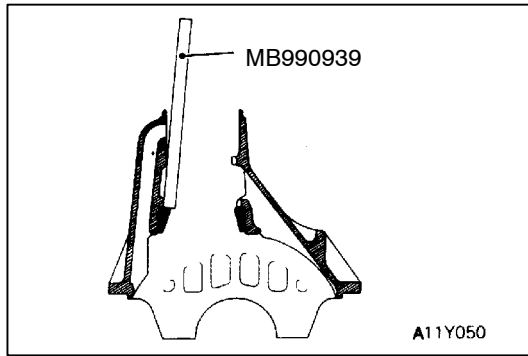
2. Use special tools to pull out the companion flange.

**◀H▶ DRIVE PINION REAR BEARING INNER RACE REMOVAL**

Use special tools to pull out the front bearing inner race.

**◀I▶ OIL SEAL/DRIVE PINION FRONT BEARING INNER RACE/DRIVE PINION FRONT BEARING OUTER RACE REMOVAL**

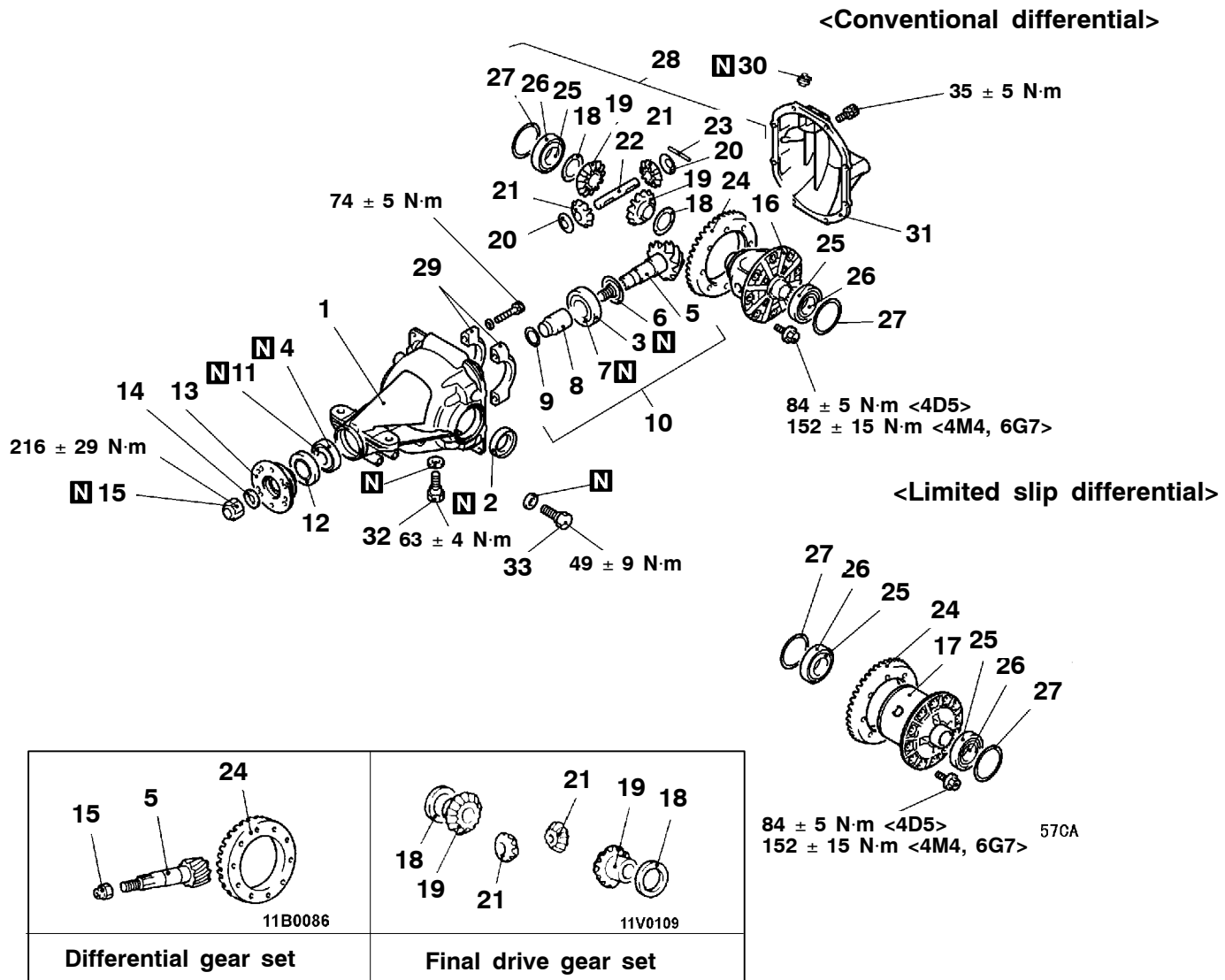
Use special tool to remove drive pinion front bearing outer race.



◀J▶ **DRIVE PINION REAR BEARING OUTER RACE  
REMOVAL**

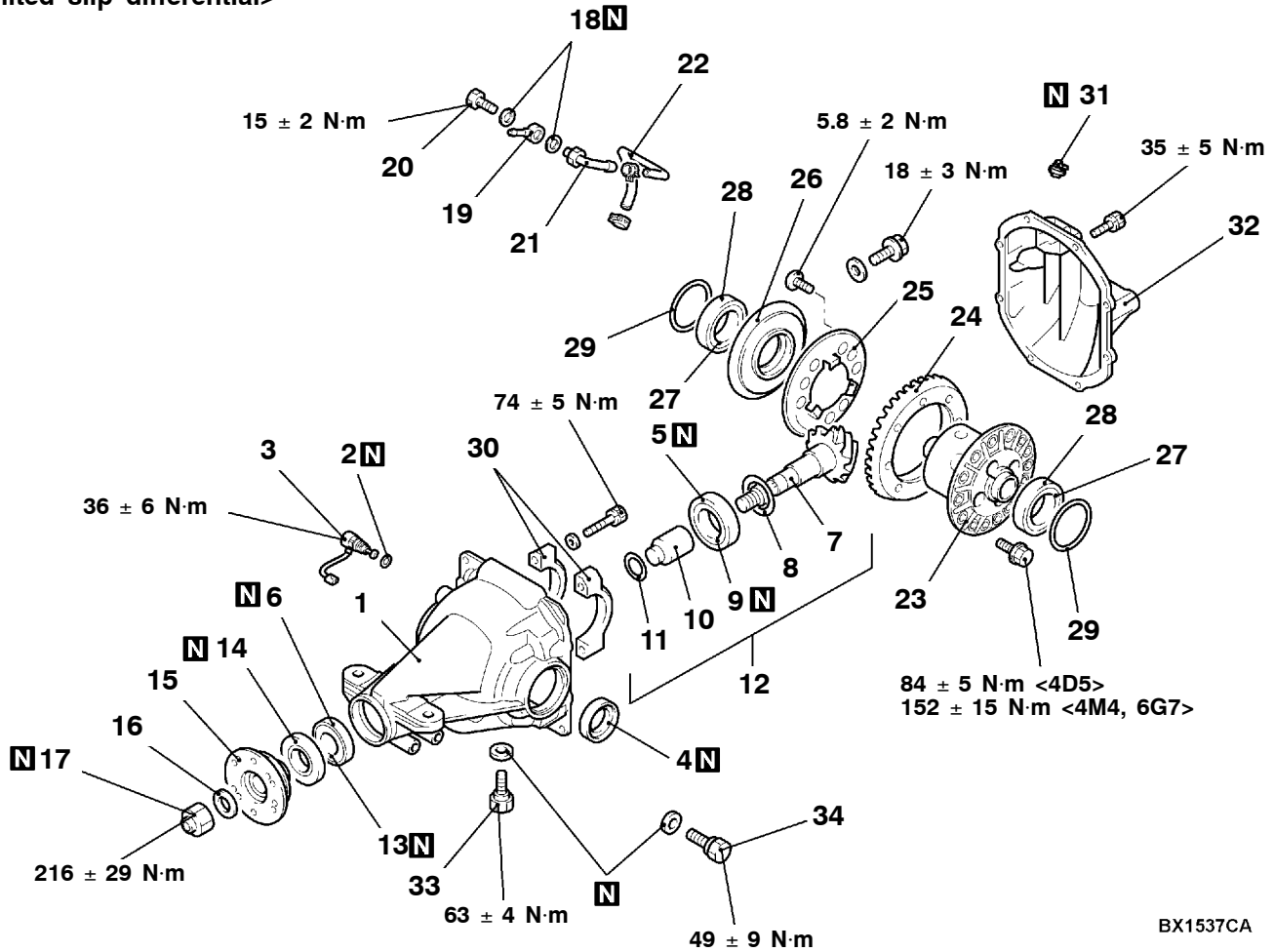
Use special tool to remove the drive pinion rear bearing outer race.

## REASSEMBLY

**Reassembly steps**

- |   |   |
|---|---|
| <p>▶A◀ 1. Differential carrier</p> <p>▶B◀ 2. Oil seal</p> <p>▶C◀ 3. Drive pinion rear bearing outer race</p> <p>▶C◀ 4. Drive pinion front bearing outer race</p> <p>▶C◀ D Drive pinion height adjustment</p> <p>5. Drive pinion</p> <p>6. Drive pinion rear shim (For adjusting drive pinion height)</p> <p>7. Drive pinion rear bearing inner race</p> <p>8. Drive pinion spacer</p> <p>▶E◀ D Drive pinion turning torque adjustment</p> <p>9. Drive pinion front shim (For adjusting drive pinion preload)</p> <p>10. Drive pinion assembly</p> <p>11. Drive pinion front bearing inner race</p> <p>▶E◀ 12. Oil seal</p> <p>13. Companion flange</p> <p>14. Washer</p> <p>15. Self-locking nut</p> <p>16. Differential case</p> | <p>17. Limited slip differential case assembly</p> <p>▶F◀ • Differential gear backlash adjustment</p> <p>18. Side gear thrust spacer</p> <p>19. Side gear</p> <p>20. Pinion washer</p> <p>21. Pinion gear</p> <p>22. Pinion shaft</p> <p>▶G◀ 23. Lock pin</p> <p>▶H◀ 24. Drive gear</p> <p>▶I◀ 25. Side bearing inner race</p> <p>26. Side bearing outer race</p> <p>27. Side bearing shim</p> <p>28. Differential case assembly</p> <p>▶J◀ 29. Bearing cap</p> <p>30. Vent plug</p> <p>31. Differential cover</p> <p>32. Drain plug</p> <p>33. Filler plug</p> <p>▶J◀ • Final drive gear backlash adjustment</p> |
|---|---|

<Rear differential lock with limited slip differential>



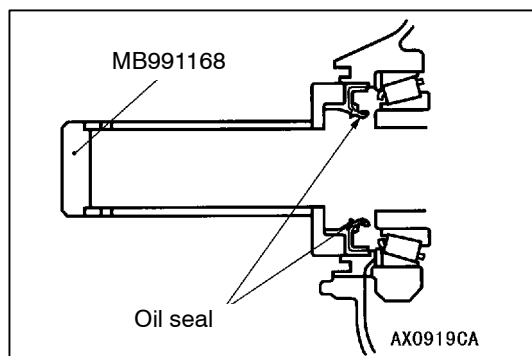
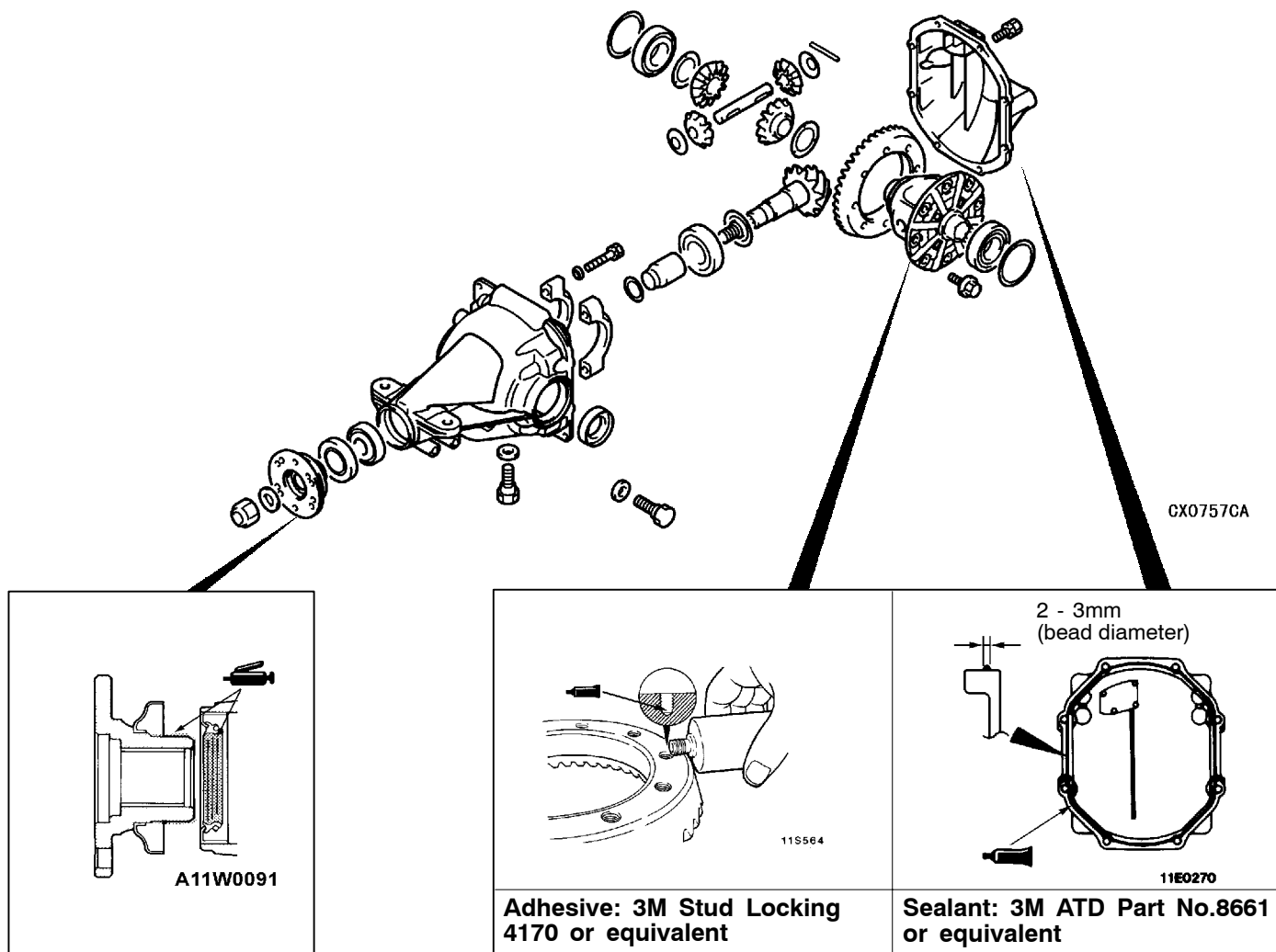
BX1537CA

### Reassembly steps

- |  |   |
|--|---|
| 1. Differential carrier  | 17. Self-locking nut                        |
| 2. Gasket  | 18. Gasket                                  |
| 3. Rear differential lock position switch                        | 19. Air pipe assembly (B)                   |
| ▶A◀ 4. Oil seal  | 20. Eye bolt                                |
| ▶B◀ 5. Drive pinion rear bearing outer race                      | 21. Air pipe assembly (A)                   |
| ▶C◀ 6. Drive pinion front bearing outer race                     | 22. Hose                                    |
| ▶D◀ • Drive pinion height adjustment                             | 23. Limited slip differential case assembly |
| 7. Drive pinion  | ▶H◀ 24. Drive gear                          |
| 8. Drive pinion rear shim (For adjusting drive pinion height)    | 25. Pressure plate                          |
| 9. Drive pinion rear bearing inner race                          | ▶I◀ 26. Actuator assembly                   |
| ▶E◀ 10. Drive pinion spacer                                      | 27. Side bearing inner race                 |
| • Drive pinion turning torque adjustment                         | 28. Side bearing outer race                 |
| 11. Drive pinion front shim (For adjusting drive pinion preload) | ▶J◀ 29. Side bearing shim                   |
| 12. Drive pinion assembly  | 30. Bearing cap                             |
| ▶E◀ 13. Drive pinion front bearing inner race                    | 31. Vent plug                               |
| 14. Oil seal   | 32. Differential cover                      |
| 15. Companion flange   | 33. Drain plug                              |
| 16. Washer   | 34. Filler plug                             |
|  | ▶J◀ • Final drive gear backlash adjustment  |

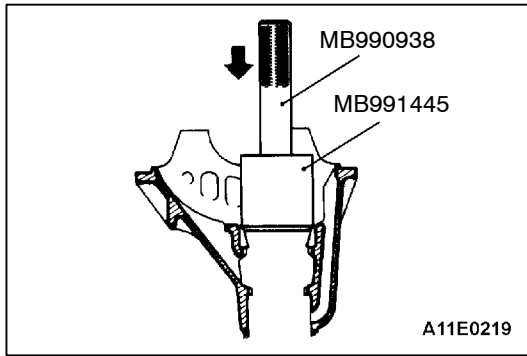


## Lubrication and Adhesive Points

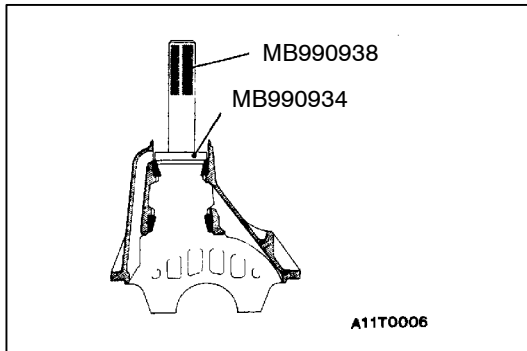


## REASSEMBLY SERVICE POINTS

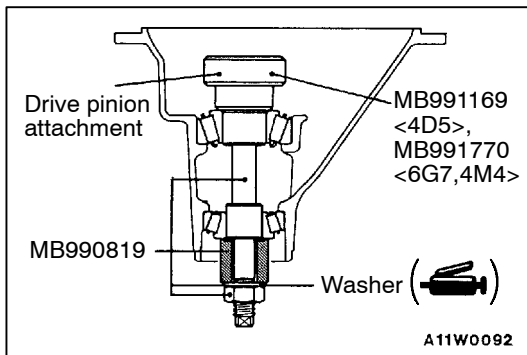
▶A◀ OIL SEAL PRESS-FITTING



### ►B◄ DRIVE PINION REAR BEARING OUTER RACE PRESS-FITTING



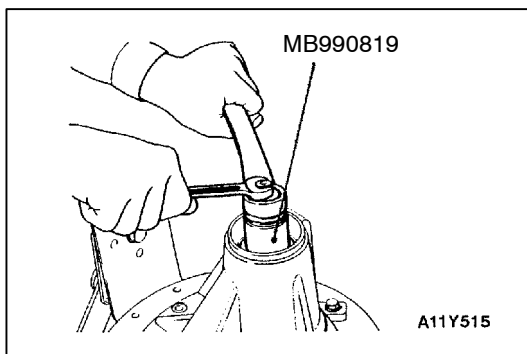
### ►C◄ DRIVE PINION FRONT BEARING OUTER RACE PRESS-FITTING



### ►D◄ DRIVE PINION HEIGHT ADJUSTMENT

Adjust the drive pinion height by the following procedures:

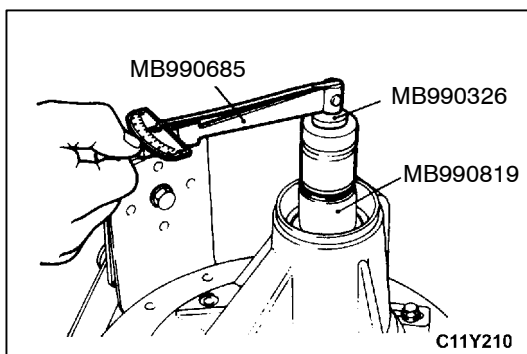
1. Apply multipurpose grease to the washer of special tool.
2. Install special tool and drive pinion front and rear bearing inner races to the gear carrier in the sequence shown in the illustration.

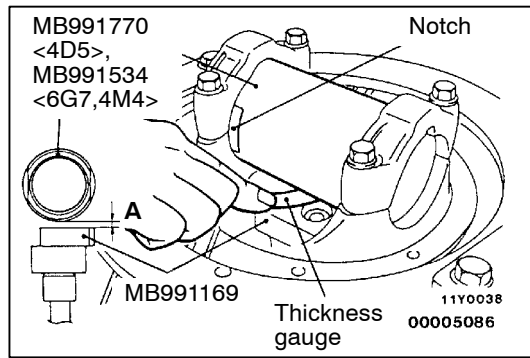


3. Tighten the nut of special tool a little at a time while measuring the turning torque of the drive pinion. Then confirm the turning torque(without the oil seal) is at the standard value.

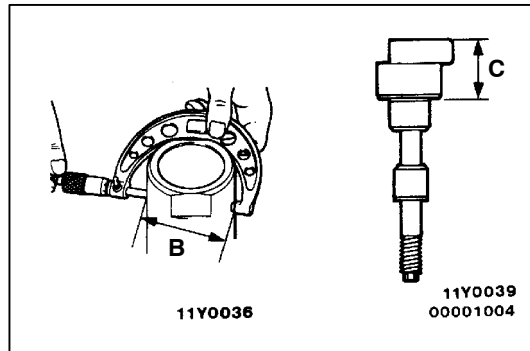
#### Standard value:

Bearing type	Turning torque
New	1.94 - 2.25 N·m

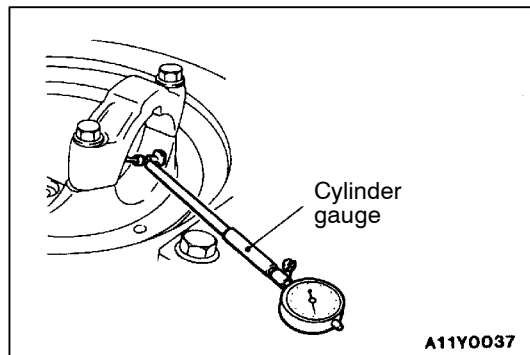




4. Clean the side bearing hub.
5. Place special tool between the side bearing hub of the gear carrier, and position the notch as shown in the illustration. Then tighten side bearing mounting bolt.
6. Use a thickness gauge to measure the clearance (A) between special tools.

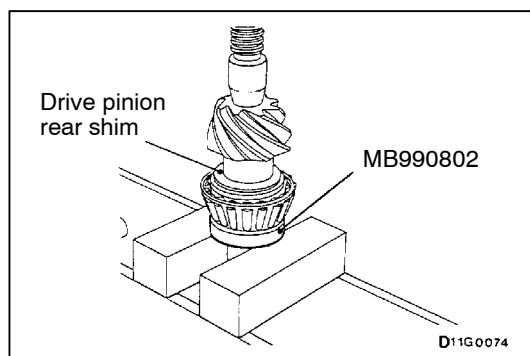


7. Remove special tools (MB991170, MB991169).
8. Use a micrometer to measure the shown dimensions (B, C) of special tools.

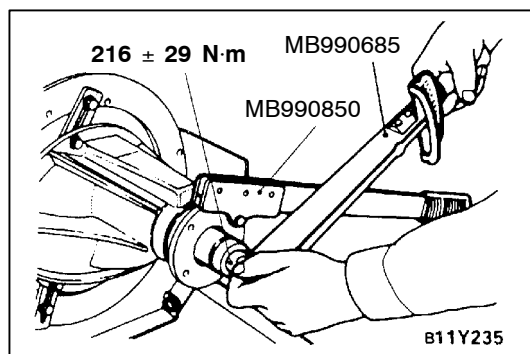


9. Install the bearing cap, and then use a cylinder gauge to measure inside diameter (D) of the bearing cap.
10. Calculate thickness (F) of the required drive pinion rear shim twice by the following formula. Select a shim which most closely matches this thickness.  

$$F = A + B + C - 1/2D - 86.00 \text{ mm}$$



11. Fit the selected drive pinion rear shim(s) to the drive pinion, and press-fit the drive pinion rear bearing inner race by using special tool.



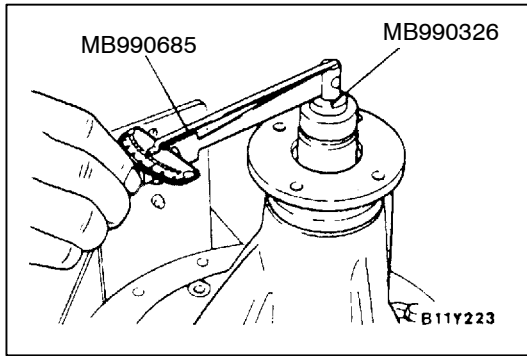
### ►E◄ DRIVE PINION TURNING TORQUE ADJUSTMENT /OIL SEAL INSTALLATION

1. Insert the drive pinion into the gear carrier, and then install the following parts in sequence from the carrier rear side. Drive pinion spacer, drive pinion front shim and drive pinion front bearing inner race, companion flange.

#### NOTE

Do not install the oil seal.

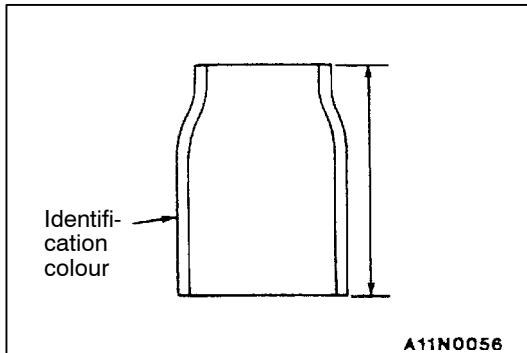
2. Tighten the companion flange to the specified torque by using special tool.



3. Measure the drive pinion turning torque (without the oil seal).

**Standard value:**

Bearing division	Turning torque
New	1.94 - 2.25 N·m



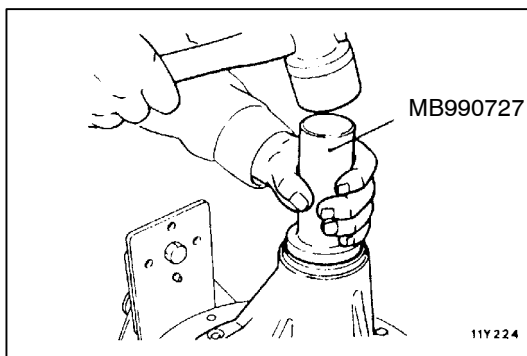
4. If the drive pinion turning torque is not within the standard value, adjust the turning torque by replacing the drive pinion front shim(s) or the drive pinion spacer.

**NOTE**

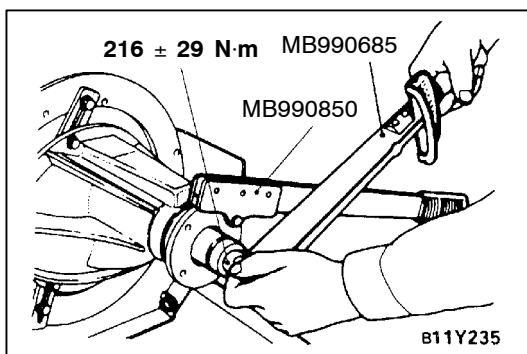
When selecting the drive pinion front shims, if the number of shims is large, reduce the number of shims to a minimum by selecting the drive pinion spacers.

Also, select the drive pinion spacer from the following two types.

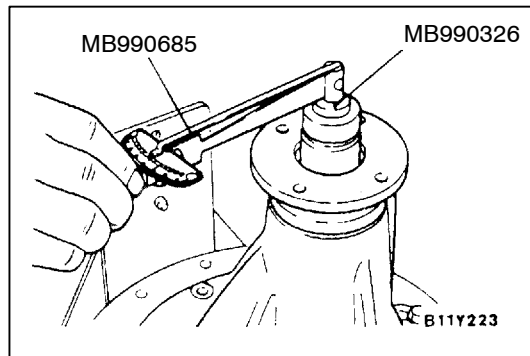
Height of drive pinion spacer mm	Identification colour
52.50	Yellow
52.84	Red



5. Remove the companion flange and drive pinion again. Then insert the drive pinion front bearing inner race into the gear carrier. Use special tool to press-fit the oil seal.



6. Install the drive pinion assembly and companion flange with mating marks properly aligned. Tighten the companion flange self-locking nut to the specified torque using special tool.

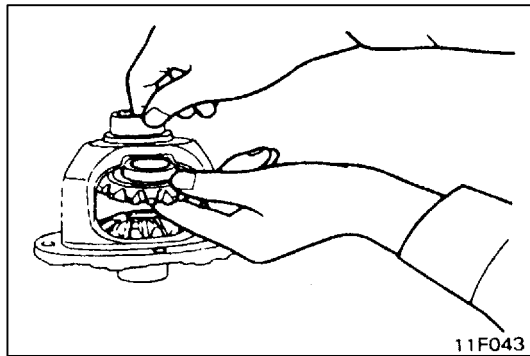


7. Measure the drive pinion turning torque (with oil seal) to verify that the drive pinion turning torque complies with the standard value.

**Standard value:**

Bearing division	Companion flange lubrication	Turning torque
New	None (With anti-rust agent)	2.03 - 2.34 N·m
	Gear oil applied	2.10 - 2.40 N·m

8. If the turning torque is not within the standard value, check the tightening torque of the companion flange self-locking nut, and the installation of the oil seal.



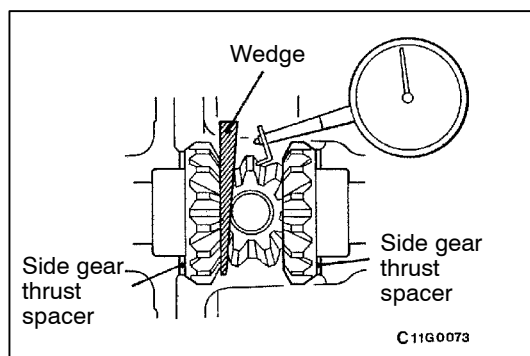
**►F◄ DIFFERENTIAL GEAR BACKLASH ADJUSTMENT**

Adjust the differential gear backlash by the following procedure.

1. Assemble the side gears, side gear thrust spacers, pinion gears, and pinion washers into the differential case.
2. Temporarily install the pinion shaft.

**NOTE**

Do not assemble the thrust block and lock pin yet.



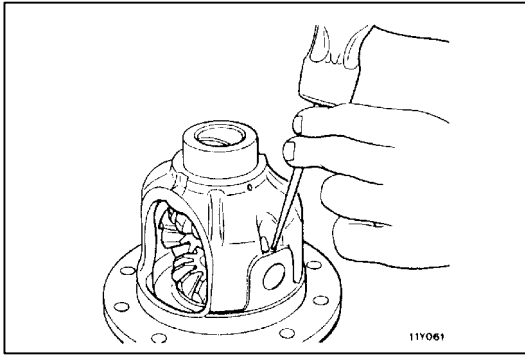
3. Insert a wedge between the side gear and the pinion shaft to lock the side gear.
4. While locking the side gear with the wedge, measure the differential gear backlash with a dial indicator on the pinion gear.

**Standard value: 0 - 0.076 mm**

Measure by the same procedure for the other pinion gear.

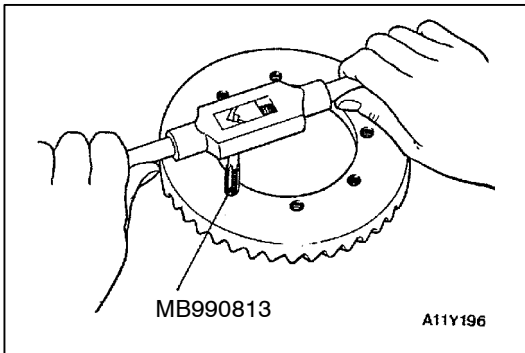
**Limit: 0.2 mm**

5. If the backlash exceeds the limit value, replace side bearing adjustment spacers.
6. If adjustment is not possible, replace the side gears and pinion gears as a set.
7. Check that the backlash is within the limit value and that the differential gear turns smoothly.



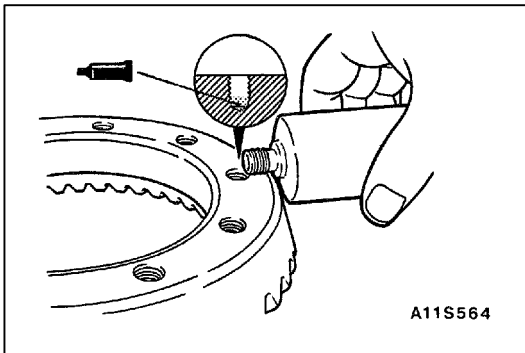
### ►G◄ LOCK PIN INSTALLATION

1. Align the pinion shaft lock pin hole with the differential case lock pin hole, and drive in the lock pin.
2. Stake the lock pin with a punch on both sides.



### ►H◄ DRIVE GEAR INSTALLATION

1. Clean the drive gear attaching bolts.
2. Remove the adhesive adhered to the threaded holes of the drive gear by turning the special tool (tap M10 x 1.25), and then clean the threaded holes by applying compressed air.



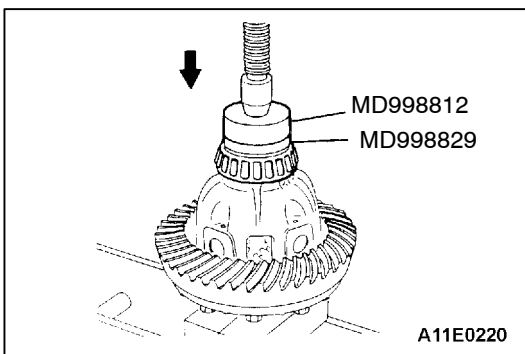
3. Apply the specified adhesive to the threaded holes of the drive gear.

#### Specified adhesive:

**3M Stud Locking 4170 or equivalent**

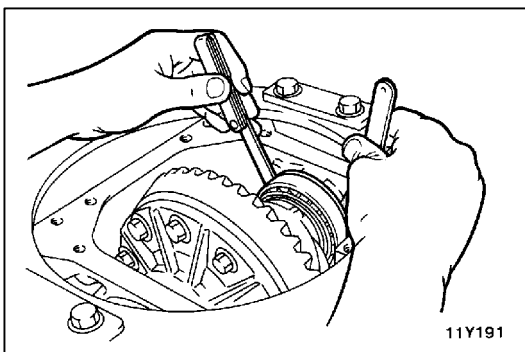
4. Install the drive gear onto the differential case with the mating marks properly aligned. Tighten the bolts to the specified torque in a diagonal sequence.

**Tightening torque:  $84 \pm 5$  N·m <4D5>  
 $152 \pm 15$  N·m <4M4, 6G7>**



### ►I◄ SIDE BEARING INNER RACE INSTALLATION

Use special tool to press-fit the side bearing inner races into the differential case.

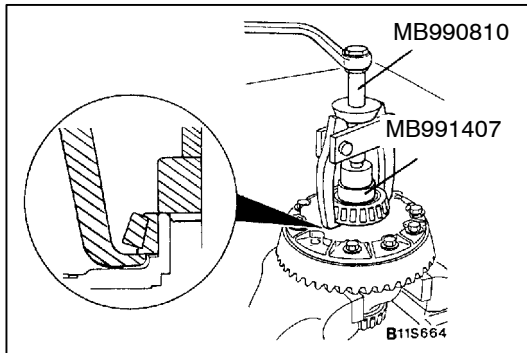


### ►J◄ BEARING CAP INSTALLATION/FINAL DRIVE GEAR BACKLASH ADJUSTMENT

Adjust drive gear backlash as follows:

1. Assemble the differential case with the side bearing outer race to the gear carrier.
2. Press the differential case to one side to measure the clearance of the side bearing outer race and the gear carrier.

3. Select two pairs of the side bearing spacer with the thickness derived from the sum of the clearance and a half of pre-load, 0.05 mm.

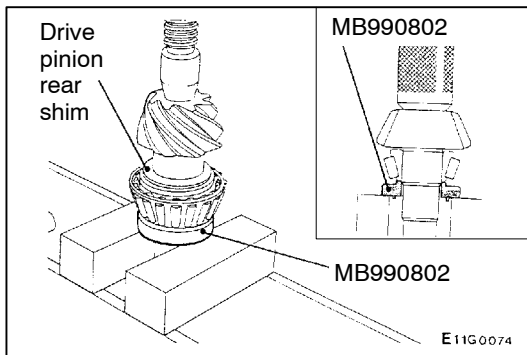


4. Remove the side bearing with special tools.

**NOTE**

Hook the claws of the special tool with the side bearing inner race by using the notches (two areas) of the differential case side.

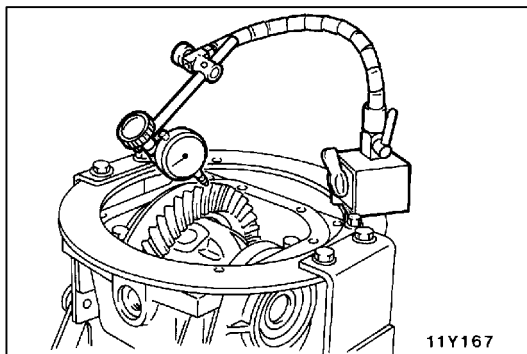
5. Assemble the selected side bearing spacers to each side.



6. Use special tools to press-fit the side bearing inner case into the differential case. After installing the outer race, assemble the differential case to the gear carrier.

7. Align the mating marks of differential carrier and the bearing cap with each other to tighten to the specified torque.

**Tightening torque:  $74 \pm 5$  N·m**

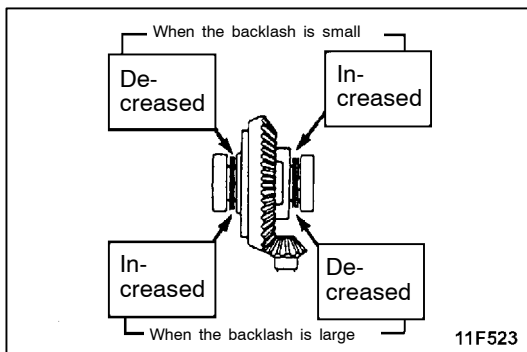


8. Measure the drive gear backlash.

**NOTE**

Measure at four points or more on the circumference of the drive gear.

**Standard value: 0.13 - 0.18 mm**

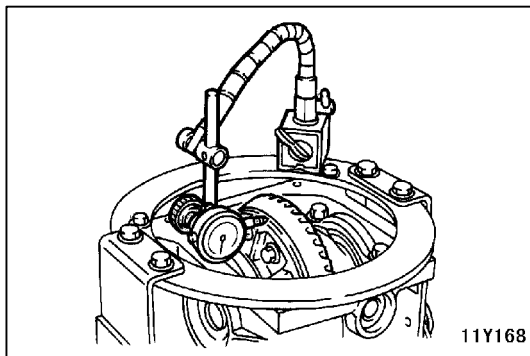


9. If the backlash is not within the standard value, move the side bearing spacer as shown in the illustration to adjust the backlash.

**NOTE**

The increment of side bearing spacer must be coincided with the decreased amount.

10. Inspect the tooth condition at the final drive gear and make an adjustment if required. (Refer to GROUP 26 – Pre-removal Inspection.)



11. Measure the drive gear runout.

**Limit: 0.05 mm**

12. When drive gear runout exceeds the limit, remove the differential case and then the drive gears, moving them to different positions and reinstall them.
13. If adjustment is not possible, replace the differential case or drive gear and drive pinion as a set.



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**NOTES**

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# Service Bulletins

Click on the applicable bookmark to select the Service Bulletin.

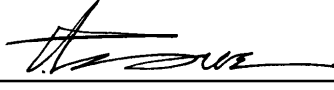
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# SERVICE BULLETIN

SERVICE PUBLICATION

INTERNATIONAL CAR ADMINISTRATION OFFICE. MITSUBISHI MOTORS CORPORATION

SERVICE BULLETIN		NO. : MSB-01E27-501	
		DATE : 2001-08-20	<MODEL> (EC)PAJERO/ MONTERO
SUBJECT : REAR SUSPENSION CROSSMEMBER BUSHING REPLACEMENT		<M/Y> 01-01	
GROUP : REAR AXLE		DRAFTNO. : 01-SY-026	
CORRECTION	INTERNATIONAL CAR ADMINISTRATION OFFICE	 T. Inoue - Manager SERVICE PUBLICATION	

**1. Description:**

This Service Bulletin informs you that the rear suspension crossmember bushing (for rear differential mount) replacement procedures have been added.

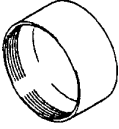

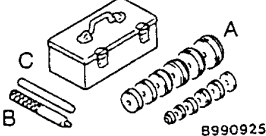
**2. Applicable Manual:**

Manual	Pub. No.	Page
2001 PAJERO Workshop Manual vol.2	PWJE0001 (English)	27-7, 24
2001 MONTERO Workshop Manual vol.2	PWJS0002 (Spanish)	
2001 PAJERO Workshop Manual CD-ROM	PWJT0008 (English/Spanish/ French/German)	

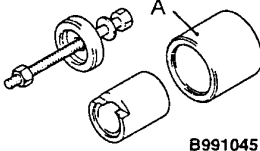
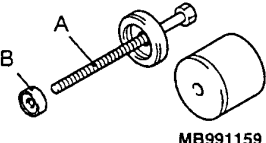
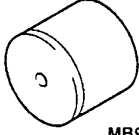
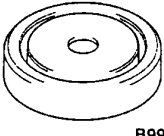
### 3. Details:

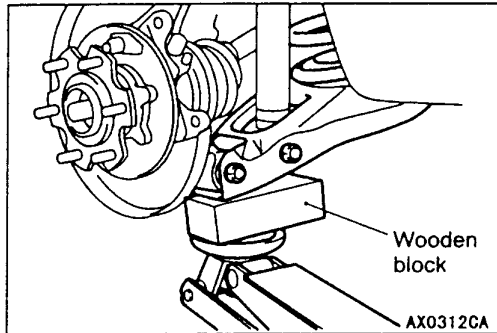
## REAR AXLE – Special Tools

27-7

Tool	Number	Name	Use
	MD998812	Installer cap	Press-fitting of the side bearing inner race
	MD998829	Installer adaptor	
	MB990925 A: MB990926– MB990937 B: MB990938 C: MB990939	Bearing and oil seal installer set A: Installer adaptor B: Bar C: Brass bar	<ul style="list-style-type: none"> <li>• Press-fitting of oil seal</li> <li>• Inspection of drive gear tooth contact</li> <li>• Removal of bearing outer race</li> </ul> For details of each installer, refer to GROUP 26 – Special Tools.

### <Added>

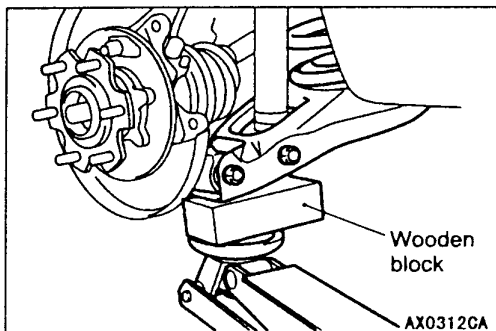
	MB991045 A: MB991050	Bush remover and installer A: Base (B)	Removal of the rear suspension crossmember bushing
	MB991159 A: MB991162 B: MB991218	Bush remover and installer A: Bolt B: Bearing	Removal and press-fitting of the rear suspension crossmember bushing
	MB991816	Bush remover and installer base	
	MB990955	Oil seal installer	Press-fitting of the rear suspension crossmember bushing

**REMOVAL SERVICE POINTS****◀A▶ KNUCKLE AND LOWER ARM DISCONNECTION**

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to remove the lower arm mounting bolt by compressing the coil spring.

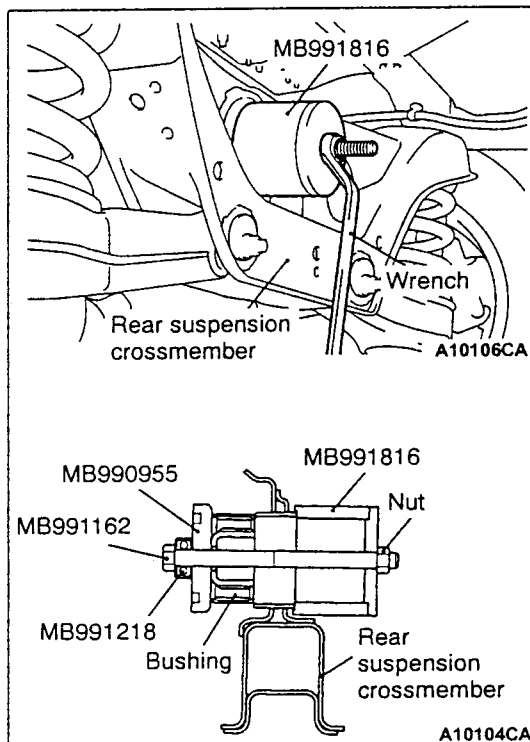
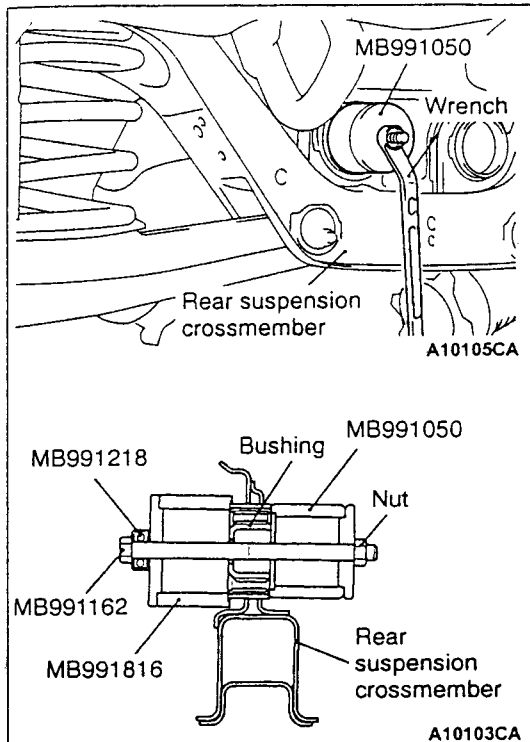
**◀B▶ DIFFERENTIAL CARRIER ASSEMBLY REMOVAL**

Support the differential carrier lower part by jacking to remove the joint bolt and the differential carrier assembly.

**INSTALLATION SERVICE POINT****▶A◀ KNUCKLE AND LOWER ARM CONNECTION**

Attach wooden block to the lower arm as shown in the illustration and use the floor jack to install the lower arm mounting bolt by compressing the coil spring.

**REAR SUSPENSION CROSSMEMBER BUSHING REPLACEMENT added here.**



## REAR SUSPENSION CROSSMEMBER BUSHING (FOR REAR DIFFERENTIAL MOUNT) REPLACEMENT

1. Remove the rear differential.
2. Remove the exhaust main muffler (short wheelbase vehicles).
3. Using the special tools, remove the bushing.

### NOTE:

When the bushing is removed, make sure that the special tool MB991162 is inserted from the front of the vehicle and that the nut is secured with a wrench, etc.

4. Using the special tools, install the bushing.

### NOTE:

When the bushing is installed, make sure that the special tool MB991162 is inserted from the front of the vehicle and that the nut is secured with a wrench, etc. The bushing should be installed such that the end surface of the bushing is flush with the rear suspension crossmember.

5. Install the exhaust main muffler (short wheelbase vehicles).
6. Install the rear differential.